

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED

DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:

±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

THE INFORMATION IN THIS DRAWING IS THE SOLE
PROPERTY OF KARAVAN TRAILERS, INC. ANY
REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
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APPROVED BY:

DRAWN BY:

NICK ARNDT

DATE:

10-04-06

SHEET:

1 OF 2

SCALE:

N/A



TITLE:

ROLLER PIVOT SEAT

MATL:

PURCHASED

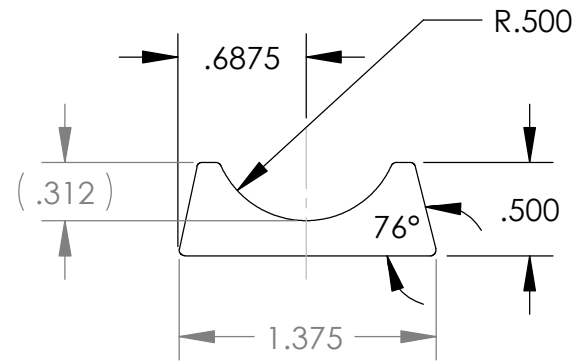
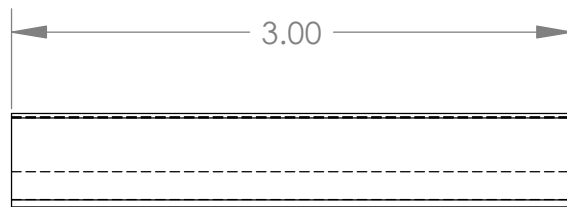
FINISH:

N/A

DWG. #:

227-00304

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	13731	NLA	10-04-06	NEW DRAWING



NOTES:

- 1.) ALL CORNERS TO HAVE .031 RADIUS
- 2.) MATERIAL: 6105-T5 ALUMINUM.

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2 OF 2

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First Piece - In Process Inspection Sheet

Vendor _____

Description: **Roller Pivot Support**

Run quantity _____

Part # **227-00304**

Rev. **A**

QA Approval: K. BOOMSMA

P.O. / W.O. # _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last piece	A/R	Inspected By/Date:
6105-T5 Alum.	NA	Visual	1st/last piece															1 /
3.00	± .060	Caliper	1st/last piece															2 /
1.375	± .030	Caliper	1st/last piece															3 /
.50	± .060	Caliper	1:100															
R.50	NA	Radius Gage	1:100															4 /
Pg. 2 of 2																		5 /
3.00	± .060	Caliper	1st/last piece															6 /
1.375	± .030	Caliper	1st/last piece															Last piece /
.6875	± .030	Caliper	1:100															
R.500	NA	Radius Gage	1:100															
.500	± .030	Caliper	1:100															
76°	± 1°	Protractor	1:100															
(.312)	Ref,	Caliper	1:100															