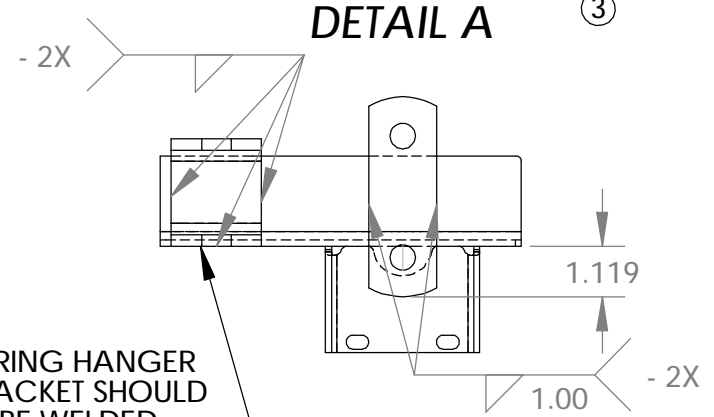
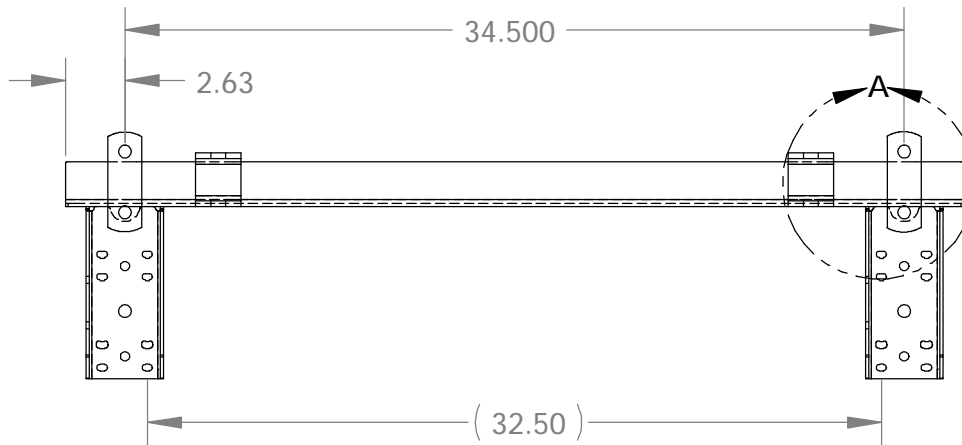
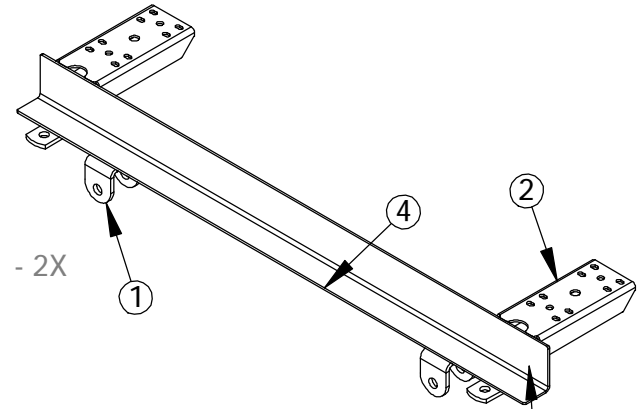
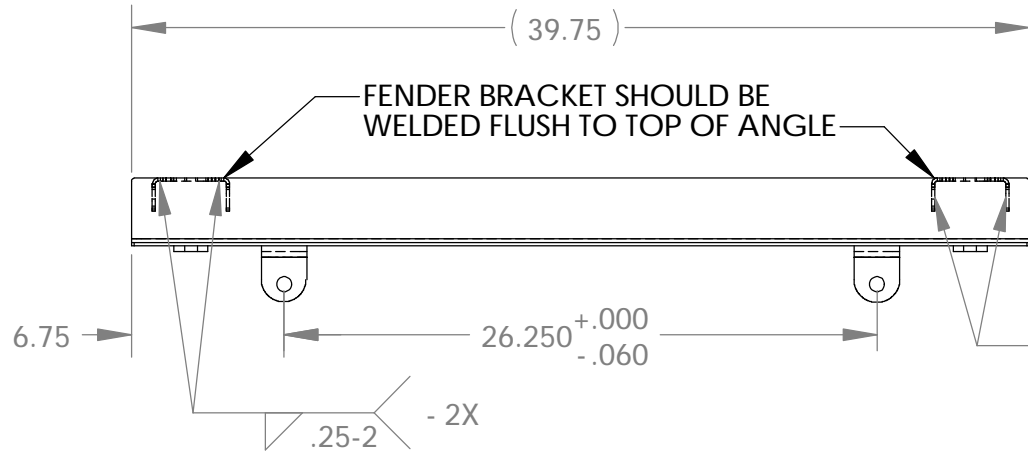


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-00492	SPRING HANGER	2
2	100-01760	FENDER BRACKET	2
3	100-03119	BACKING PLATE	2
4	100-03303	SPRING HANGER ANGLE	1



SPRING HANGER BRACKET SHOULD BE WELDED FLUSH TO THIS SIDE

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED TOLERANCES EXCEPT AS NOTED DECIMALS:

.X	±0.100
.XX	±0.060
.XXX	±0.030
.XXXX	±0.010

ANGLES: ±1° ALL FORMED ANGLES EQUAL 90° UNLESS NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY: C-RICHTER

DRAWN BY: Amy L. Thomas

DATE: 04-01-02

SHEET: 1 OF 1

SCALE: N/A

KARAVAN
TRAILERS

TITLE: 14" FENDER WELDMENT

MAT'L: SEE B.O.M.

FINISH: -ABR, -AW, -BL, -FBL, -OBL, -ZN

DWG. #: 300-01265-K

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
K	14598	DLC	05-27-08	100-03303 WAS 221-00024
J/1	14592	MH	05-12-08	UPDATED WELD SYMBOLS

First Piece - In Process Inspection Sheet

Vendor _____

Description: **14" Fender Weldment**

Part # **300-01265**

Rev. **K**

QA Approval: K. Baumhardt

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last Piece	A/R	Inspected By/Date:	
WELD																		1	/
6.75	± .060	Tape	2X per shift															2	/
26.250	+ .000 - .060	Tape	2X per shift															3	/
2.63	± .060	Tape	2X per shift															4	/
34.500	± .030	Tape	2X per shift															5	/
Fender bracket should be welded flush to top of angle	± .030	Caliper	2X per shift															6	/
DETAIL A																		7	/
1.119	± .030	Caliper	2X per shift																
Spring hanger bracket should be welded flush to this side	NA	Visual	Every piece																
Weld per print	NA	Visual	Every piece																
Remove all visible weld splatter, every piece	NA	Visual	Document 4x per shift																