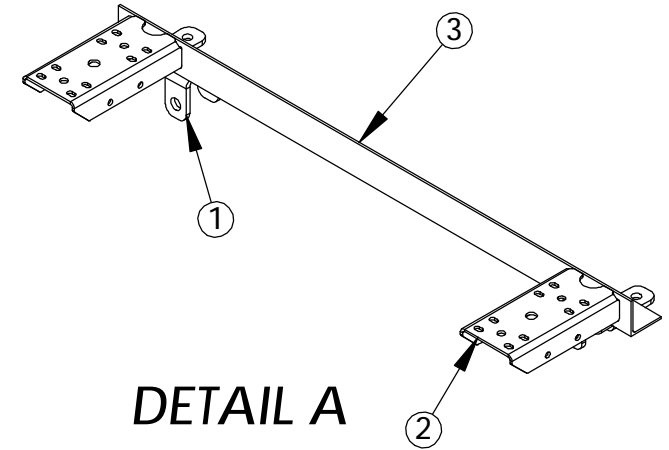
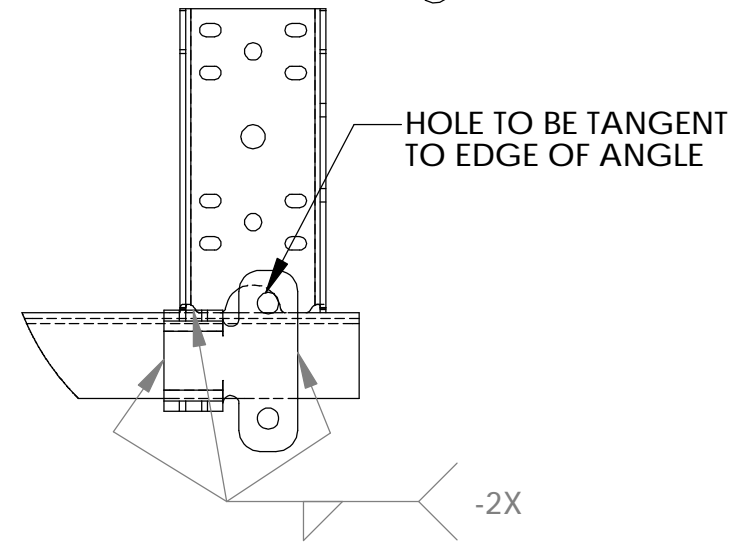


ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	100-01493	SPRING HANGER BRACKET	2
2	100-01503	FENDER BRACKET	2
3	221-00021	ANGLE	1



### DETAIL A



#### NOTES:

- ALL PAINTED & ZINC PARTS MUST BE PACKAGED PER INSTRUCTIONS:  
 300-01130 N/A  
 300-01130(80)M USES 375-00124 INSTRUCTIONS  
 300-01130(100)M USES 375-00151 INSTRUCTIONS

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED TOLERANCES EXCEPT AS NOTED

#### DECIMALS:

.X	±0.100
.XX	±0.060
.XXX	±0.030
.XXXX	±0.010

#### ANGLES:

±1°  
 ALL FORMED ANGLES EQUAL 90° UNLESS NOTED OTHERWISE

( ) INDICATES REFERENCE

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#### APPROVED BY:

DOUG DRAY

#### DRAWN BY:

DOUG DRAY

#### DATE:

10-27-00

#### SHEET:

1 OF 1

#### SCALE:

N/A

## KARAVAN

TRAILERS

#### TITLE:

SPRING HANGER WELDMENT  
 (12" FENDER FOR 13" TIRE)

#### MAT'L:

SEE B.O.M.

#### FINISH:

-AW, -BL, -ZN

#### DWG. #:

300-01130-F

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
F/3	14592	MH	05-12-08	UPDATED WELD SYMBOLS
F/2	13996	CPS	03-27-07	375-00151 WAS 375-00007

## First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Spring Hanger Weldment**

Part # **300-01130**

Rev. **F/3**

QA Approval: K. Baumhardt

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
29.00	± .060	Tape	2x per shift															1	/
26.250	+ .000 -.060	Tape	2x per shift															2	/
2.48	± .060	Tape	2x per shift															3	/
3.88	± .060	Tape	2x per shift															4	/
.063	± .060	Tape	2x per shift															5	/
Flush to top	NA	Visual	2x per shift															6	/
Hole to be tangent to edge of angle	NA	Visual	2x per shift															7	/
Weld per print	NA	Visual	Every piece																
Remove all visible weld spatter, every piece	NA	Visual	Document 4x per shift																