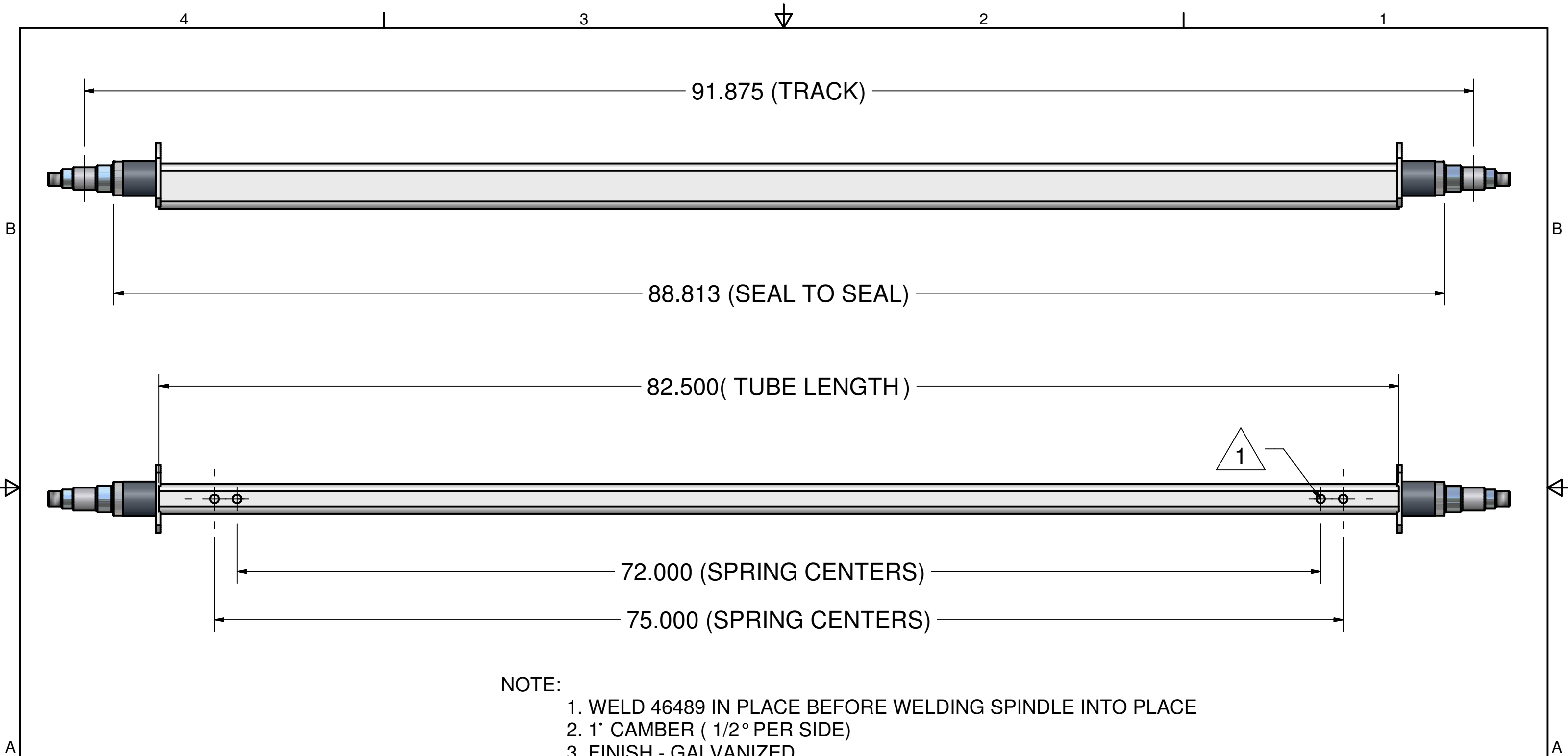




NOTE:
1. WELD 46489 IN PLACE BEFORE WELDING SPINDLE INTO PLACE
2. 1" CAMBER (1/2° PER SIDE)
3. FINISH - GALVANIZED

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	46648-1	3.00 x 2.00 x 1/4" X 82.50" TUBING
2	2	80750	3000# S/L SPINDLE WITH BRAKE FLANGE
3	2	46489	AXLE SPACER

REVISION HISTORY			
REV	DATE	BY	DESCRIPTION
1	7/31/2006	MAS	ADD 72.00" SPRING CENTERS

	Unspecified Tolerances: Fractions ± 1/32 Decimal ± .03 Decimal ± .030 Angles ± 1.0' Holes ± .005	 Tie Down Engineering 5901 WHEATON DRIVE ATLANTA, GEORGIA 30336	
Scale: Xxx			
Date: 3/21/2005			
Drawn By: MAS		5200# SPRING AXLE 91.875" T	
Approved By: Xx		72.00 & 75.00" SPRING CENTERS	
		Part Number: 46648	REV.: 1