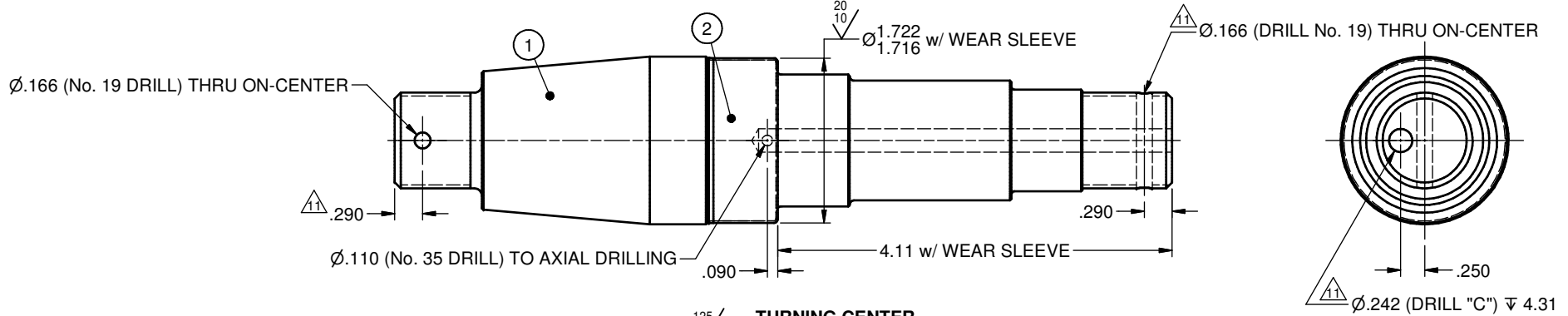
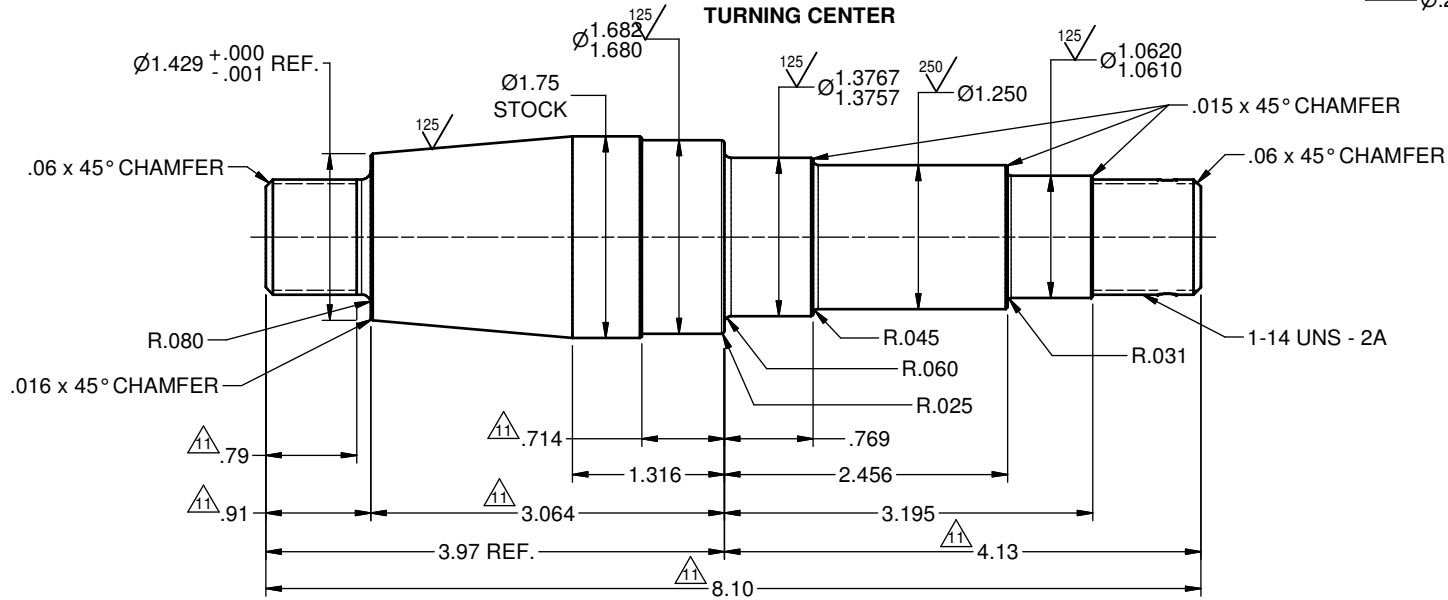


REVISIONS				DETAILS
REV	DATE	BY	EFFECTV	
1-11	-	-	-	***SEE PREVIOUS DRAWINGS FOR DETAILS***
12	08/25/09	DLM	R.C.	3.064 (2.954), 8.10 (7.99)
13	08/27/13	DLM	R.C.	REMOVED O-RING GLAND AND O-RING.

POST TURNING CENTER MACHINING & ASSEMBLY



TURNING CENTER



NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. SIZE O.D. OF SPINDLE MACHINING TO I.D. OF WEAR SLEEVE FOR PRESS FIT.
3. REMOVE ALL BURRS FROM DRILLED HOLES.
4. BREAK ALL SHARP CORNERS & EDGES w/MIN. RADIUS OR CHAMFER.

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Date:
7/12/2004
Design:
Drawn:
KFV
Approved:

Unspecified Tolerances:
Decimal ± 0.1
Decimal ± .02
Decimal ± .010
Angles ± 1.0°
Holes ± .008



Tie Down Engineering
5901 Wheaton Drive Atlanta Georgia 0336

Part Name: SPINDLE, 1750# S/L w/WEAR SLEEVE - TORS.
Material: C1040-1045 HRS 1.75 D. x 8.15 L.
Part No.: 80043 Sht.: 1 of 1 Rev.: 13

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	RR134	C1040-1045 STEEL - 1.75 DIA. x 8.15 L.
2	1	17293	S.S. WEAR SLEEVE, 1.710 D.