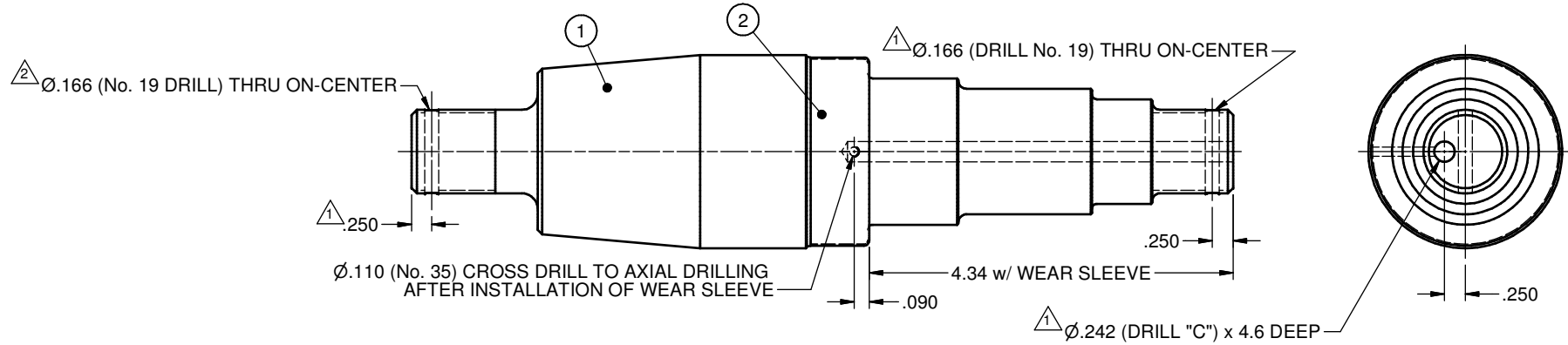
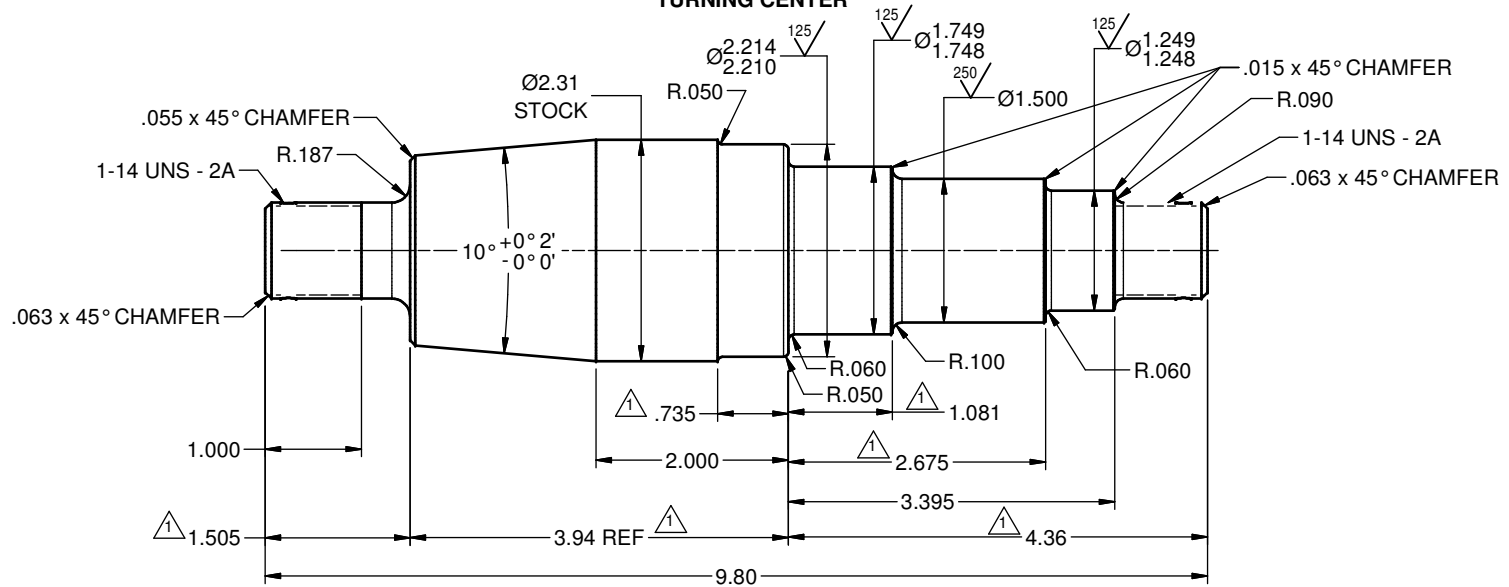


REVISIONS				DETAILS
REV	DATE	BY	EFFCTV	
1	05/06/09	DLM	R.C.	9.80 (9.97), 4.36 (4.392), 3.395 (3.422), 2.675 (2.704), 1.081 (1.110), .735 (.725), 1.505 (1.640), .250 (.375), OFFSET DRILL "C" HOLE .250, ADD DRILL No. 19 HOLE.
2	08/25/09	DLM	R.C.	BACK END COTTER PIN HOLE TO .166 D. (.159), ROTATED COTTER PIN HOLE, + 3.395 DIM.
3	08/26/13	DLM	R.C.	REMOVED O-RING GLAND & O-RING.

POST TURNING CENTER MACHINING & ASSEMBLY



TURNING CENTER



NOTES:

1. ALL DIMENSIONS IN INCHES.
2. SIZE O.D. OF SPINDLE MACHINING TO I.D. OF WEAR SLEEVE FOR PRESS FIT.
3. REMOVE ALL BURRS FROM DRILLED HOLES.
4. BREAK ANY SHARP EDGES w/ MIN. RADIUS OR CHAMFER

Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	RR256	C1040-1045 HRS - 2 5/16 D. x 9.86 L.
2	1	17292	SLEEVE, WEAR S.S. 2.250 D. SHAFT (0.19 MAT'L)

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Date:
5/6/2009
Design:
KfV
Approved:

Unspecified Tolerances:
Decimal ± 0.1
Decimal ± .02
Decimal ± .010
Angles ± 1.0°
Holes ± .008



Tie Down Engineering
5901 Wheaton Drive Atlanta Georgia 0336

Part Name: SPINDLE, 3000# S/L w/ WEAR SLEEVE - TORSION
Material: C1040-1045 HRS - 2 5/16 D. x 9.86 L.
Part No.: 80062W Sht.: 1 of 1 Rev.: 3