

# INSTALLATION INSTRUCTIONS



## #10 Torflex® Lift Kit

K71-707-02 #10 Torflex® Lift Kit for Two (2) Axles

### CAUTION

Do not lift or support the trailer on any part of the axle or suspension system. Never go under any trailer unless it is properly supported on jack stands which have been rated for the load. Improperly supported vehicles can fall unexpectedly and cause serious injury or death.

### Unit Prep

1. Jack up the unit per trailer manufacturers' instructions. The unit should be raised so the tires are a minimum of 3" above the floor.

### CAUTION

The unit should be jacked up in stages by raising one jack stand a small distance, then changing to the other side to maintain the stability of the unit.

2. Remove all tires.

### Installing the Spacer

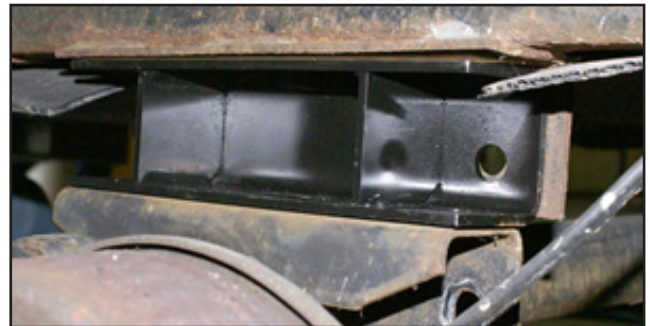
1. It will not be necessary to drop the axle to the floor. You will only be required to lower it enough to install the spacer. Place an axle jack (or method you use to drop axles) under the axle. It will need to be high enough and stable enough to securely support the axle while installing the spacer.



2. On one side of the unit, loosen the bolts that secure the axle onto the frame and leave them in place. You should only work on one side of the unit at a time. Loosen and remove the bolts on the other side of the unit. Lower the end of the axle low enough to install the spacer.



3. Place the spacer between the frame and the axle mounting bracket. The spacer should be installed with the open side away from the side mount hanger.



4. Install the two (2) bolts through the back of the spacer and the frame bracket. Each bolt requires one (1) washer on the nut side only. Install the other two (2) bolts through the bottom of the spacer securing it to the axle bracket.

**Note:** Each bolt on the bottom of the spacer will require one (1) washer on the bolt side and one (1) washer on the nut side.



5. Tighten and secure all four bolts/nuts.

**Note:** Bolts should be torqued to **130-150 Ft. Lbs.**



6. Repeat the process on the other side of the same axle.
7. Repeat steps 2-6 on the second axle.



8. Put all tires back on the unit and secure the lug nuts in place. Lower the unit and remove all jacks.
9. Torque all tire lug nuts to manufacturers' instructions.

**Note:** The spacer will raise the unit clearance height by 2 $\frac{5}{8}$ ". It may be necessary to adjust the hitch height.

