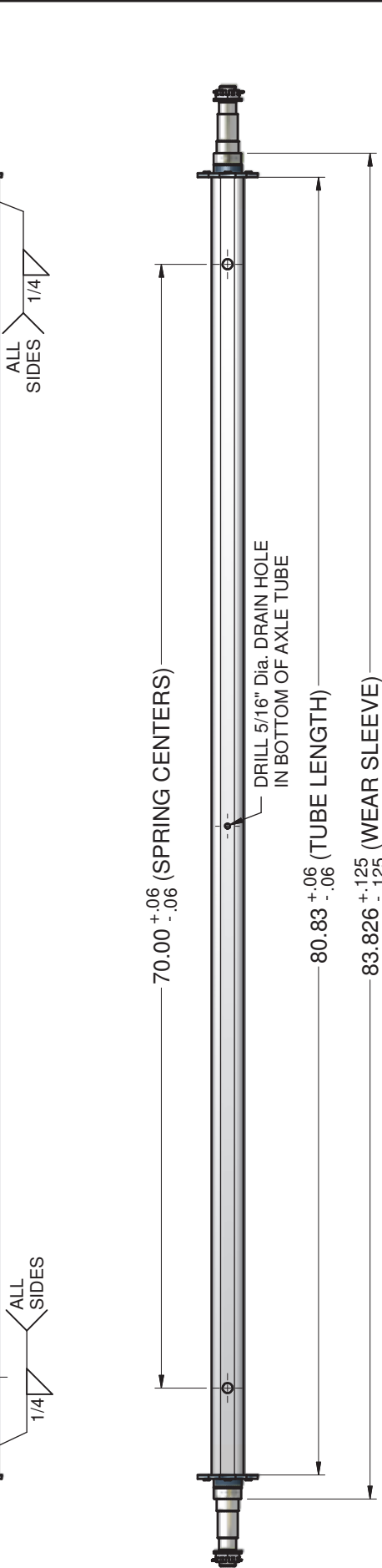
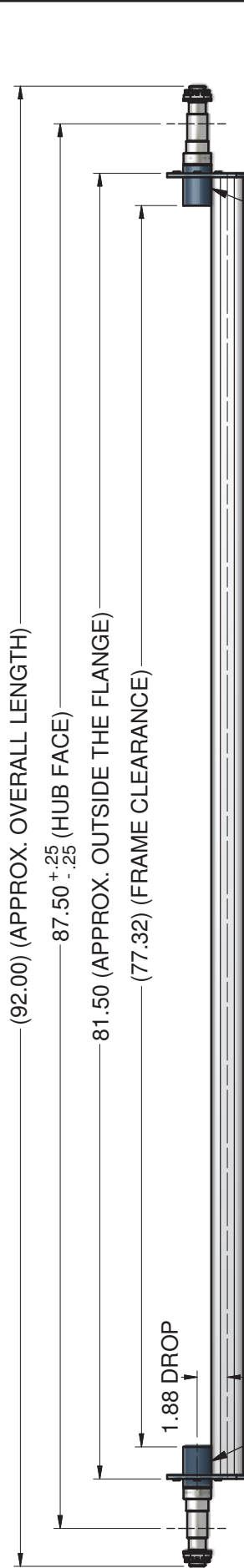


| Table   |           | REVISION HISTORY |     |  |
|---------|-----------|------------------|-----|--|
| TDE P/N | CUST. P/N | DATE             | BY  | DESCRIPTION  |
| 49857   | 35292A    | 03/31/2010       | DLM | ADDED ITEMS 10520, 10560, 10634                              |
|         |           | 4/20/2010        | TJP | CHANGED CAMBER 0.5°(1.5°), WELDED AT SPINDLE (BENT IN TUBE)  |
|         |           | 8/5/2010         | TJP | REARRANGED VIEWS & AND DIMENSIONS; ADDED TABLE; 87.50(87.65) |



- NOTES:**
- 1) AXLE FINISH - GALVANIZED.
  - 2) 0.5° CAMBER PER SIDE WELDED AT SPINDLES.
  - 3) DRILL 5/16" Dia. DRAIN HOLE IN BOTTOM OF AXLE TUBE.
  - 4) INSTALL ITEMS 3-4 TO AXLE, SLIGHTLY BEND COTTER PIN TO ENSURE HARDWARE STAYS ON THE SPINDLE.
  - 5) LIGHTLY COAT SPINDLES WITH GREASE TO PREVENT RUST.

| Parts List |  |
|------------|--|
| ITEM       | DESCRIPTION                                    |
| 1          | 18818.288(2.0 X 2.0 X 1/4") X 80.83" SQ.TUBING |
| 2          | WASHER FLAT SPINDLE 1IN                        |
| 3          | PIN COTTER 5/32X2 ZINC                         |
| 4          | NUT SPINDLE 1-14 UNS 2B 12 CASTLE              |
| 5          | 1750# SPINDLE, GREASE w/EXTENDED BRAKE FLANGE  |

| REV | DATE       | BY  | DESCRIPTION  |
|-----|------------|-----|--|
| 1   | 03/31/2010 | DLM | ADDED ITEMS 10520, 10560, 10634                              |
| 2   | 4/20/2010  | TJP | CHANGED CAMBER 0.5°(1.5°), WELDED AT SPINDLE (BENT IN TUBE)  |
| 3   | 8/5/2010   | TJP | REARRANGED VIEWS & AND DIMENSIONS; ADDED TABLE; 87.50(87.65) |

|           |           |
|-----------|-----------|
| Date:     | 8/14/2009 |
| Design:   |           |
| Drawn:    | tprelac   |
| Approved: |           |

| Unspecified Tolerances: |         |
|-------------------------|---------|
| Fractions               | ± 1/32  |
| Decimal                 | ± .06   |
| Decimal                 | ± .030  |
| Angles                  | ± 0.25° |
| Holes                   | ± .008  |

|   |        |
|---|--------|
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| <b>Tie Down Engineering</b><br>5901 Wheaton Drive Atlanta Georgia 0336  |        |
| Part No.:   | 49857  |
| Page:   | 1 of 1 |
| Rev.:   | 3      |