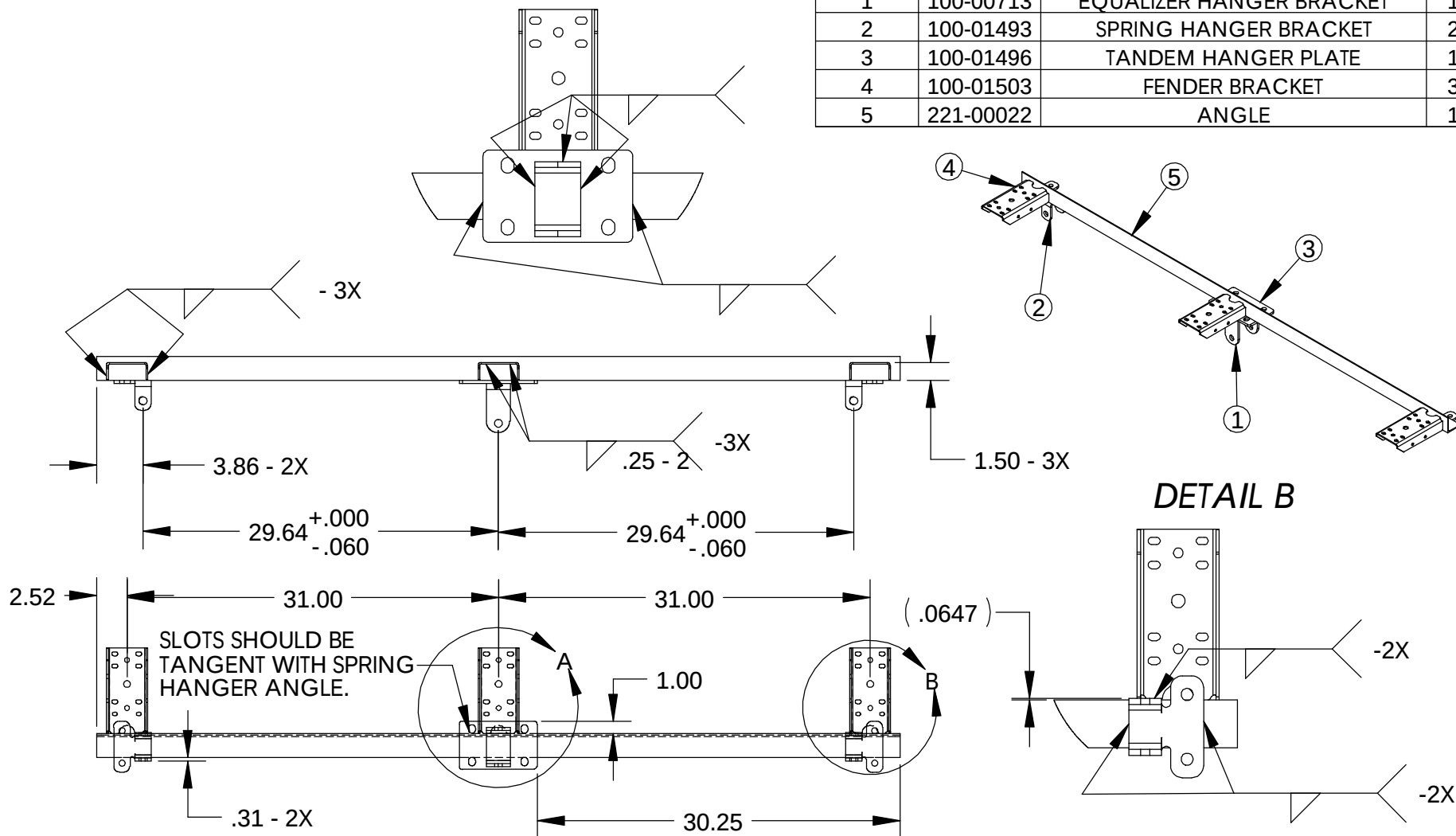


DETAIL A

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	100-00713	EQUALIZER HANGER BRACKET	1
2	100-01493	SPRING HANGER BRACKET	2
3	100-01496	TANDEM HANGER PLATE	1
4	100-01503	FENDER BRACKET	3
5	221-00022	ANGLE	1



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:

±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DOUG DRAY

DRAWN BY:

AMY L. THOMAS

DATE:

11-16-00

SHEET:

1 OF 1

SCALE:

N/A

KARAVAN
TRAILERS

TITLE:

SPRING HANGER TANDEM
WELDMENT

MAT'L:

SEE B.O.M.

FINISH:

-ZN

DWG. #:

300-01138-K

K/2	14592	MCS	09-15-14	UPDATED WELD SYMBOLS
K/1	14592	MH	05-12-08	UPDATED WELD SYMBOLS
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Spring Hanger Tandem Weldment**

Part # **300-01138**

Rev. **K/2**

QA Approval: K. Boomsma

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:
3.86 - 2X	± .06	Tape	2x per shift															1 /
1.50 - 3X	± .06	Tape	2x per shift															2 /
29.64 - 2X	+ .000 - .060	Tape	2x per shift															3 /
2.52	± .06	Tape	2x per shift															4 /
31.00 - 2X	± .06	Tape	2x per shift															5 /
1.00	± .06	Tape	2x per shift															6 /
.31 - 2X	± .06	Tape	2x per shift															7 /
30.25	± .06	Tape	2x per shift															
Slots should be tangent with spring hanger angle	NA	Visual	Every piece															
Weld per print	NA	Visual	Every piece															
Remove all visible weld spatter, every piece	NA	Visual	Document 4x per shift															