



NOTES:

△ RADIUS OR SQUARE CORNER ACCEPTABLE

B/1	14150	KDB	07-17-07	ADDED CORNER NOTE, FILLETED CORNERS
B	12991	CR	02-24-05	7 GA. WAS 10 GA. -.54 WAS .58-1.18 WAS 1.12-(.60) WAS (.63) ADDED R.063 - 2X-ADDED DIE PB-188 TO NOTES
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES EQUAL 90° UNLESS NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY: ---
DRAWN BY: C-RICHTER
DATE: 02-21-02
SHEET: 1 OF 1
SCALE: N/A

KARAVAN
TRAILERS

TITLE: BUNK BRACKET R.H.
MAT'L: 7 GA. H.R.P.O. SHEET
FINISH: -ZN, -BL, -WH
DWG. #: 100-01846

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Bracket**

Part # **100-01846**

Rev. **B/1**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
LASER																		1 /
7 G A	.171 - .187	Mic	1st/Last Piece															2 /
H.R.P.O.	NA	Visual	1st/Last Piece															3 /
7.75	± .060	Caliper	1st/Last Piece															4 /
10.71	± .060	Caliper	1st/Last Piece															5 /
FORM																		6 /
1.18 - 4X	± .060	Caliper	1:50															7 /
.54 - 2X	± .060	Caliper	1:50															
R.063 - 2X	NA	Radius Gauge	1st/Last Piece															
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece															
No slugs left in lasered holes.	NA	Visual	Every piece															