



NOTE:

1 RADIUS OR SQUARE CORNERS ACCEPTABLE

2.) USE DIE# PP-91

ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE  
( ) INDICATES REFERENCE

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APPROVED BY:  
DRAWN BY:  
DATE: 04-16-96  
SHEET: 1 OF 1  
SCALE: N/A

**KARAVAN**  
TITLE: SPRING PAD, THICK  
MAT'L: .3125" HRPO SHEET  
FINISH: -ZN  
DWG. #: 100-00042

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
H	14150	TVH	01-18-18	UPDATED OVERALL PART SIZE, ADDED BENDS
G/2	14150	KDB	07-17-07	ADDED CORNER NOTE

# First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Spring Pad, Thick**

Part # **100-00042**

Rev. **H**

QA Approval: D. Dray

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
<b>SHEAR</b>																			1 /
.3125"	.303 - .321	Mic.	1st piece																2 /
H.R.P.O.	NA	Visual	1st piece																3 /
3.500	±.060	Caliper	1st piece																4 /
5.384																			
<b>PUNCH</b>																			5 /
∅.6560	± .010	Caliper	1st piece																6 /
1.750	± .030	Caliper	1st piece																7 /
2.692	± .030	Caliper	1st piece																
∅.5000 - 4X	± .010	Caliper	1st piece																
.610 - 2X	± .030	Caliper	1st piece																
2.890 - 2X	± .030	Caliper	1st piece																
1.417 - 2X	± .030	Caliper	1st piece																
3.967 - 2X	± .030	Caliper	1st piece																
3.750	± .030	Caliper	1st piece																
<b>FORM</b>																			
4.500	±.030	Caliper	1:50																
<b>Inspect parts for scratches, dents, gouges, etc.</b>	NA	Visual	Every piece																