



- NOTES:
 1.) MATERIAL LENGTH - 20FT (YIELDS 40 PCS)
 2.) DIE # A-84

ALL DIMENSIONS ARE IN INCHES
 UNLESS OTHERWISE STATED
 TOLERANCES EXCEPT AS NOTED
 DECIMALS:
 .X ±0.100
 .XX ±0.060
 .XXX ±0.030
 .XXXX ±0.010
 ANGLES:
 ±1°
 ALL FORMED ANGLES
 EQUAL 90° UNLESS
 NOTED OTHERWISE
 () INDICATES REFERENCE

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 THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
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APPROVED BY:
 DRAWN BY:
 DATE: 05-04-92
 SHEET: 1 OF 1
 SCALE: N/A

KARAVAN

TITLE: BACKING PLATE
 MAT'L: .25" X 1.50" H.R.P.O. FLAT
 FINISH: @ WELDMENT OR - Z,-GL
 DWG. #: 100-00071

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
E	11487	ARF	03-03-00	ADDED +.06/- .00 TOLERANCE TO 5.25 DIM.
D	----	JLD	11-04-96	DRAWN 3D

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Backing Plate**

Part # **100-00071**

Rev. **E**

QA Approval: D. Dray

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
PUNCH																			1 /
.25"	.242 - .258	Mic	1 per bundle																2 /
H.R.P.O.	NA	Visual	1 per bundle																3 /
Ø.5625 - 2X	±.010	Caliper	1st piece																4 /
.750 - 2X	±.030	Caliper	1st piece																5 /
.875	±.030	Caliper	1st piece																6 /
3.500	±.030	Caliper	1st piece																7 /
R1.50 - 2X	NA	Radius Gage	1st piece																
Match to checking fixture # 113	NA	Visual	Every piece																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																