



**NOTES:**

- 1.) MATERIAL LENGTH 10FT (YIELDS 24 PCS)
- 2.) DIE # A - 84

ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:

.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010

ANGLES:  
±1°

ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE

( ) INDICATES REFERENCE

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APPROVED BY:  
DRAWN BY:  
DATE: 01-09-95  
SHEET: 1 OF 1  
SCALE: N/A

**KARAVAN**

TITLE: BACKING PLATE  
MAT'L: .25" X 1.50" H.R.P.O. FLAT  
FINISH: @ WELDMENT OR -ZN  
DWG. #: 100-00089

D	----	JEK	06-21-96	DRAWN 3D
C	2326	TKA	01-09-95	ADDED .065 TO OVERALL
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

## First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Backing Plate**

Part # **100-00089**

Rev. **D**

QA Approval: S. Mudra

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
<b>Punch</b>																			1 /
.25"	.242 - .258	Mic.	1 per bundle																2 /
H.R.P.O. Flat	NA	Visual	1 per bundle																3 /
Ø.5625 - 2X	± .010	Caliper	1st piece																4 /
.750 - 2X	± .030	Caliper	1st piece																5 /
.869	± .030	Caliper	1st piece																6 /
2.594	± .030	Caliper	1st piece																7 /
R 1.50 - 2X	NA	Radius Gage	1st piece																
Match to checking fixture # 112, every piece	NA	Visual	Document every 1250																
<b>Inspect parts for scratches, dents, gouges, etc.</b>	NA	Visual	Every piece																