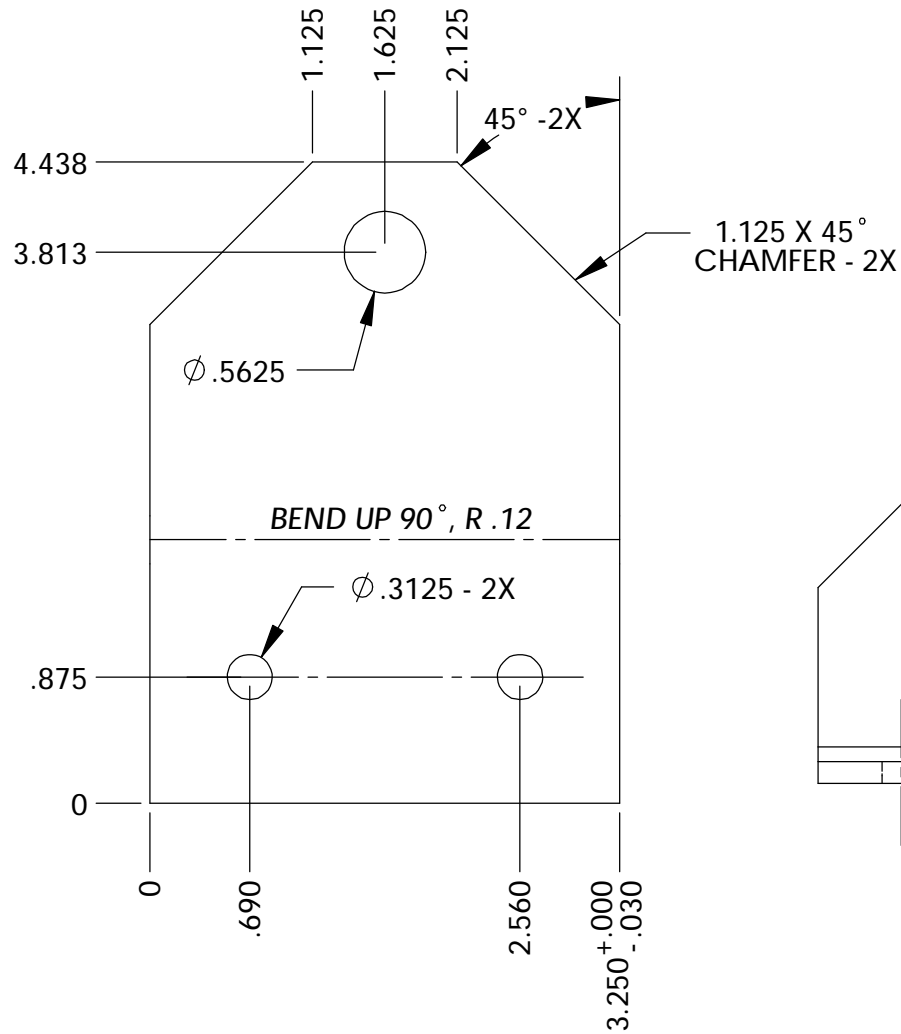
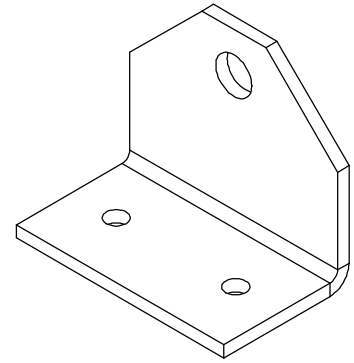
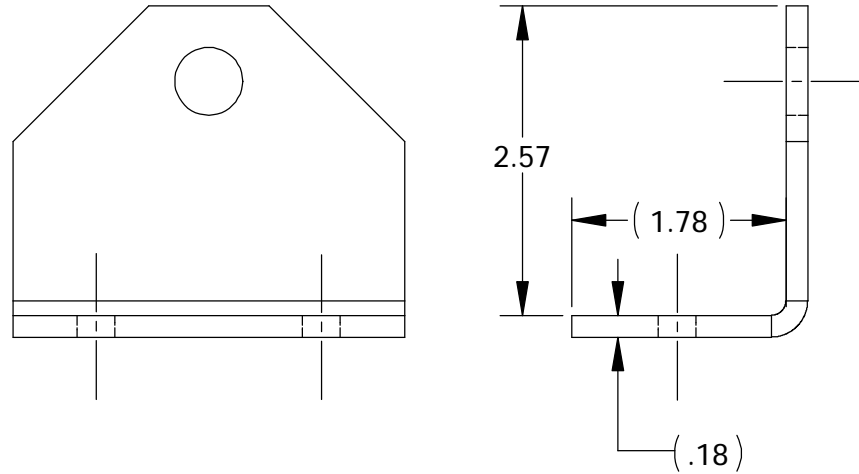


BLANK VIEW



FORMED VIEW



NOTE:

- 1.) TUMBLE
- 2.) USE DIE# PP-85

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE STATED
 TOLERANCES EXCEPT AS NOTED
 DECIMALS:
 .X ±0.100
 .XX ±0.060
 .XXX ±0.030
 .XXXX ±0.010
 ANGLES:
 ±1°
 ALL FORMED ANGLES
 EQUAL 90° UNLESS
 NOTED OTHERWISE
 () INDICATES REFERENCE

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APPROVED BY:
 DRAWN BY:
 DATE: 01-12-94
 SHEET: 1 OF 1
 SCALE: N/A

KARAVAN

TITLE: BUNK BRACKET
 (2.57" PIVOT)
 MAT'L: 7GA H.R.P.O. SHEET
 FINISH: - Z
 DWG. #: 100-00406

E	12431	JRN	02-20-03	ADDED +.000 -.030 TOLERANCE TO 3.250 DIMENSION
D	11324	ALT	02-01-00	SHEAR DIMENSIONS - NOW THREE DECIMAL PLACES (+/- .030) WAS TWO DECIMAL PLACES (+/- .060)
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Bracket**

Part # **100-00406**

Rev. **E**

QA Approval: K. Baumhardt

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			1 /
7 GA	.171- .187	Mic.	1st/Last Piece																2 /
H.R.P.O.	NA	Visual	1st/Last Piece																3 /
4.438	±.030	Caliper	1st/Last Piece																4 /
3.250	+ .000 - .030	Caliper	1st/Last Piece																5 /
Ø.5625	±.010	Caliper	1st/Last Piece																6 /
Ø.3125 - 2X	±.010	Caliper	1st/Last Piece																7 /
FORM																			
2.57	± .060	Caliper	1:100																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																