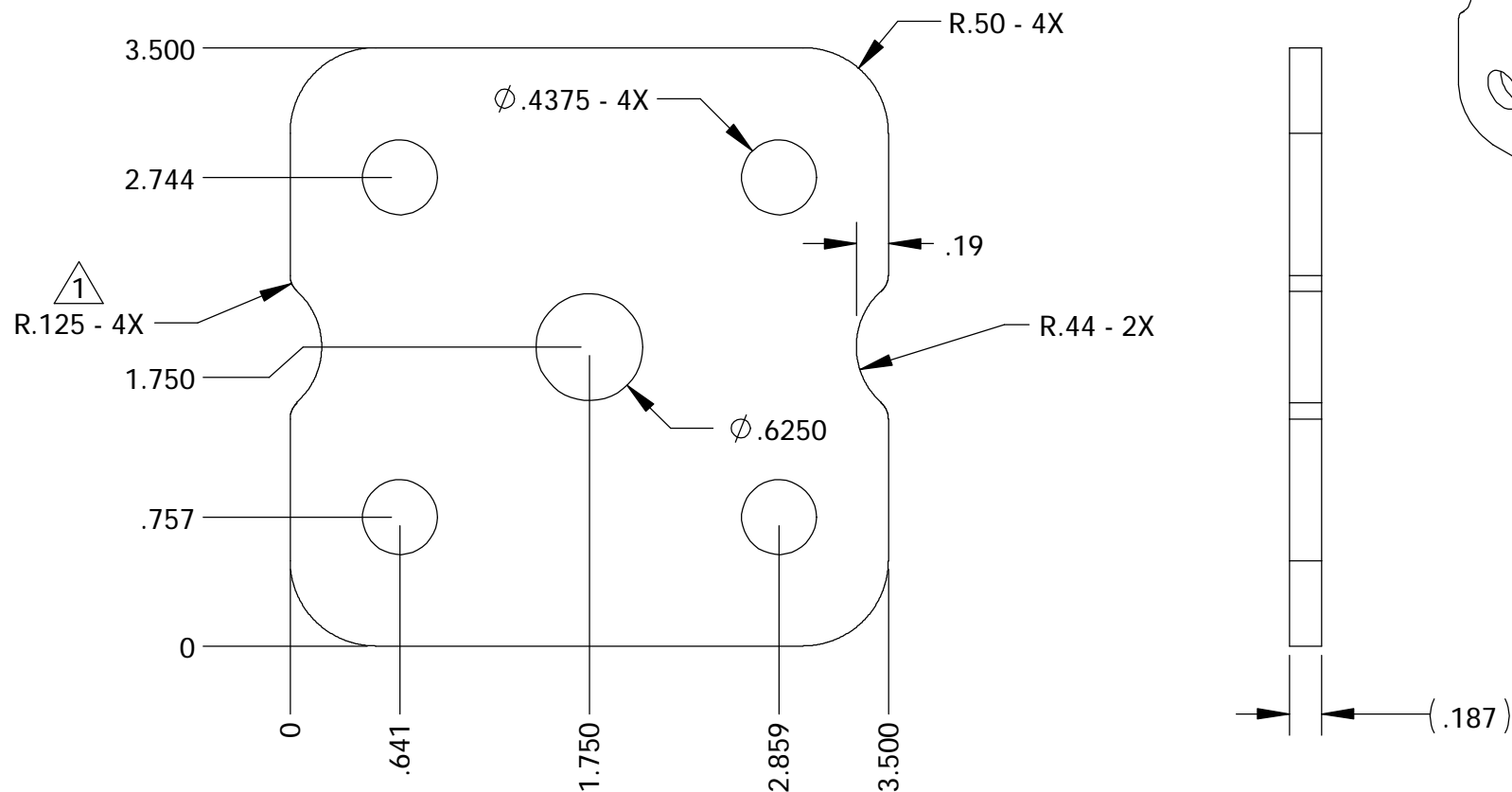


FLAT VIEWS



NOTE:

1 RADIUS OR SQUARE CORNERS ACCEPTABLE

2.) USE DIE# PP-87

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:
DRAWN BY:
DATE: 02-10-98
SHEET: 1 OF 1
SCALE: N/A

KARAVAN

TITLE: SPRING PAD, THICK

MAT'L: 7GA H.R.P.O. SHEET

FINISH: -Z

DWG. #: 100-00581

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
E/1	14150	KDB	07-17-07	ADDED CORNER NOTE
E	11897	DAD	10-02-01	REVISED PLATE

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Spring Pad, Thick**

Part # **100-00581**

Rev. **E/1**

QA Approval: D. Dray

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			1 /
7 GA	.171- .187	Mic.	1st/Last Piece																2 /
H.R.P.O.	NA	Visual	1st/Last Piece																3 /
3.500	± .030	Caliper	1st/Last Piece																4 /
3.500	± .030	Caliper	1st/Last Piece																5 /
Ø.6250	± .010	Caliper	1st/Last Piece																6 /
Ø.4375 - 4X	± .010	Caliper	1st/Last Piece																7 /
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																