



NOTE:
1.) DIE # PP-105

D	11579	ALT	05-12-00	+ .000/- .030 LENGTH TOLERANCE WAS + .000/- .060
C	10679	CR	11-06-98	LENGTH 3.00 + .00 - .060 WAS 3.00 +- .060
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
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APPROVED BY:

DRAWN BY:

DATE: 10-20-97

SHEET: 1 OF 1

SCALE: N/A

KARAVAN

TITLE: TONGUE STAND

MAT'L: ALUMINUM EXTRUSION
227-00129

FINISH: N/A

DWG. #: 100-01047

First Piece - In Process Inspection Sheet

Vendor_____

Description: **Tongue Stand**

Part # **100-01047**

Rev. **D**

QA Approval: D. Dray

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last piece	A/R	Inspected By/Date:
SAW																		1 /
227-00129	NA	Visual	1:100															2 /
3.000	+ .000 - .030	Caliper	1:100															3 /
PUNCH																		4 /
Ø.4063	± .010	Caliper	1st pc															5 /
1.500	± .030	Caliper	1:500															6 /
.438	± .030	Caliper	1:500															Last piece /
Checking fixture # A-1001	Ref.	Visual	1:50															
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece															