

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Bracket, LH**

Part # **100-01845**

Rev. **B/1**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			1 /
7 G A	.171 - .187	Mic	1st/Last Piece																2 /
H.R.P.O.	NA	Visual	1st/Last Piece																3 /
7.75	± .060	Caliper	1st/Last Piece																4 /
10.71	± .060	Caliper	1st/Last Piece																5 /
Ø.5310 - 8X	± .010	Caliper	1st/Last Piece																6 /
FORM																			7 /
1.18 - 4X	± .060	Caliper	1:50																
.54 - 2X	± .060	Caliper	1:50																
R.063 - 2X	NA	Radius Gauge	1st/Last Piece																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																