



NOTES:

△ RADIUS OR SQUARE CORNERS ACCEPTABLE

2.) DIE # PP-129

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY:
DRAWN BY:
JOEL NEHRING
DATE:
11-22-04
SHEET:
1 OF 1
SCALE:
N/A

KARAVAN	
TITLE:	BUNK BRACKET, ADJ
MAT'L:	.25" x 1.50 HRPO FLAT
FINISH:	-ZN
DWG. #:	100-02229

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
C/2	14150	KDB	07-17-07	ADDED CORNER NOTE
C/1	---	RLR	01-26-06	NOTE 1 WAS CHANGED DIE # A-129 WAS DIE # A-131.

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Adjustable Bunk Bracket**

Part # 100-02229

Rev. C/2

QA Approval: S. Mudra

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
Punch																		1 /
.25"	.242 - .258	Mic.	1 per bundle															2 /
H.R.P.O.	NA	Visual	1 per bundle															3 /
1.50	± .060	Caliper	1:100															4 /
7.47	± .060	Caliper	1:100															5 /
Ø.4063 - 5X	± .010	Caliper	1st pc.															6 /
.75 - 5X	± .060	Caliper	1:100															7 /
.50	± .060	Caliper	1:100															
1.50	± .060	Caliper	1st pc.															
2.88	± .060	Caliper	1st pc.															
4.00	± .060	Caliper	1st pc.															
5.00	± .060	Caliper	1st pc.															
Ø.5625	± .010	Caliper	1st pc.															
.75	± .060	Caliper	1:100															
6.38	± .060	Caliper	1st pc.															
R.13 - 4X	N./A	Radius Gage	1st pc.															