

NOTES:

1.) DIE # PP-130

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
C	13198	RLR	07-13-05	90° +1/-0 WAS +/-1
B	12974	CR	04-29-05	Æ4063 HOLES WERE Æ4375

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

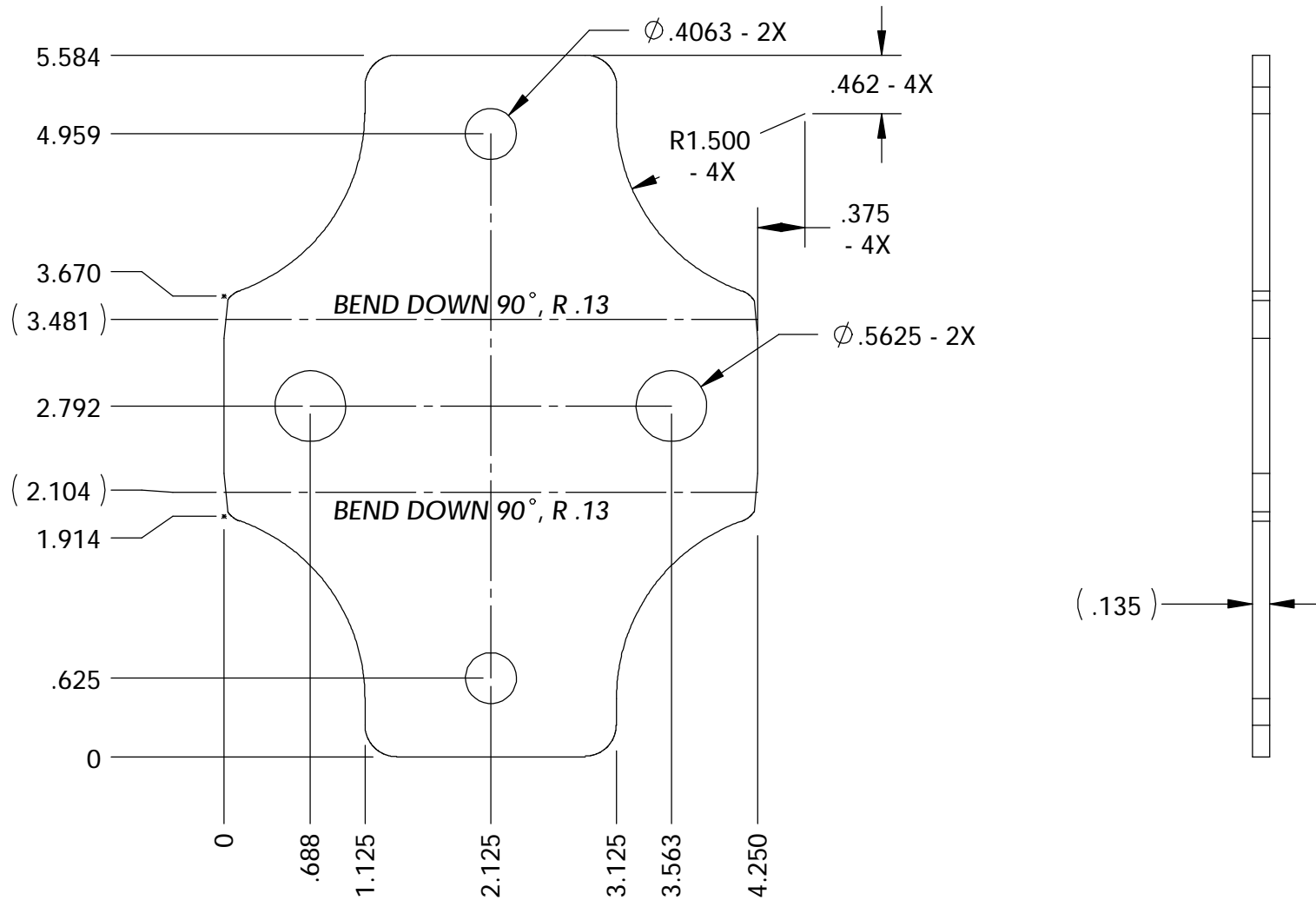
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APPROVED BY: ---
DRAWN BY: C-RICHTER
DATE: 03-04-05
SHEET: 1 OF 2
SCALE: N/A

KARAVAN

TITLE: BUNK BRACKET
MAT'L: 10GA. H.R.P.O.
FINISH: -ZN
DWG. #: 100-02406

FLAT VIEW



ALL DIMENSIONS ARE IN INCHES
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DECIMALS:
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.XXX ±0.030
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APPROVED BY: ---
DRAWN BY: C~richter
DATE: 03-04-05
SHEET: 2 OF 2
SCALE: N/A

KARAVAN

TITLE: BUNK BRACKET
MAT'L: 10 GA. H.R.P.O.
FINISH: -ZN
DWG. #: 100-02406

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
C	13198	RLR	07-13-05	90° +1/-0 WAS +/-1
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First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Bracket**

Part # **100-02406** Rev. **C**

QA Approval: S. Mudra

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			
10 GA	.126 .142	Mic.	1st Piece															1	/
H.R.P.O.	NA	Visual	1st Piece															2	/
5.584	±.030	Caliper	1st Piece															3	/
4.250	±.030	Caliper	1st Piece															4	/
Ø.4063 - 2X	±.010	Caliper	1st Piece															5	/
Ø.5625 - 2X	±.010	Caliper	1st Piece															6	/
FORM																			
Match to checking fixture CF# 116	Visual	Checking fixture	Every piece																
1.594	±.030	Caliper	1:500																
2.212	±.030	Caliper	1:500																
90°	+1° -0°	Protractor	1:500																
R .125 - 2X	NA	Radius Gage	1st Piece																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																