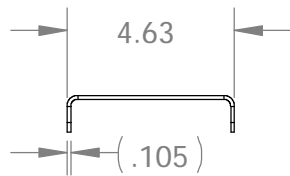


**FORMED VIEWS**



ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE  
( ) INDICATES REFERENCE

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APPROVED BY:  
---

DRAWN BY:  
**JUSTIN D. SCHMIDT**

DATE:  
03-31-05

SHEET:  
1 OF 2

SCALE:  
N/A

**KARAVAN**

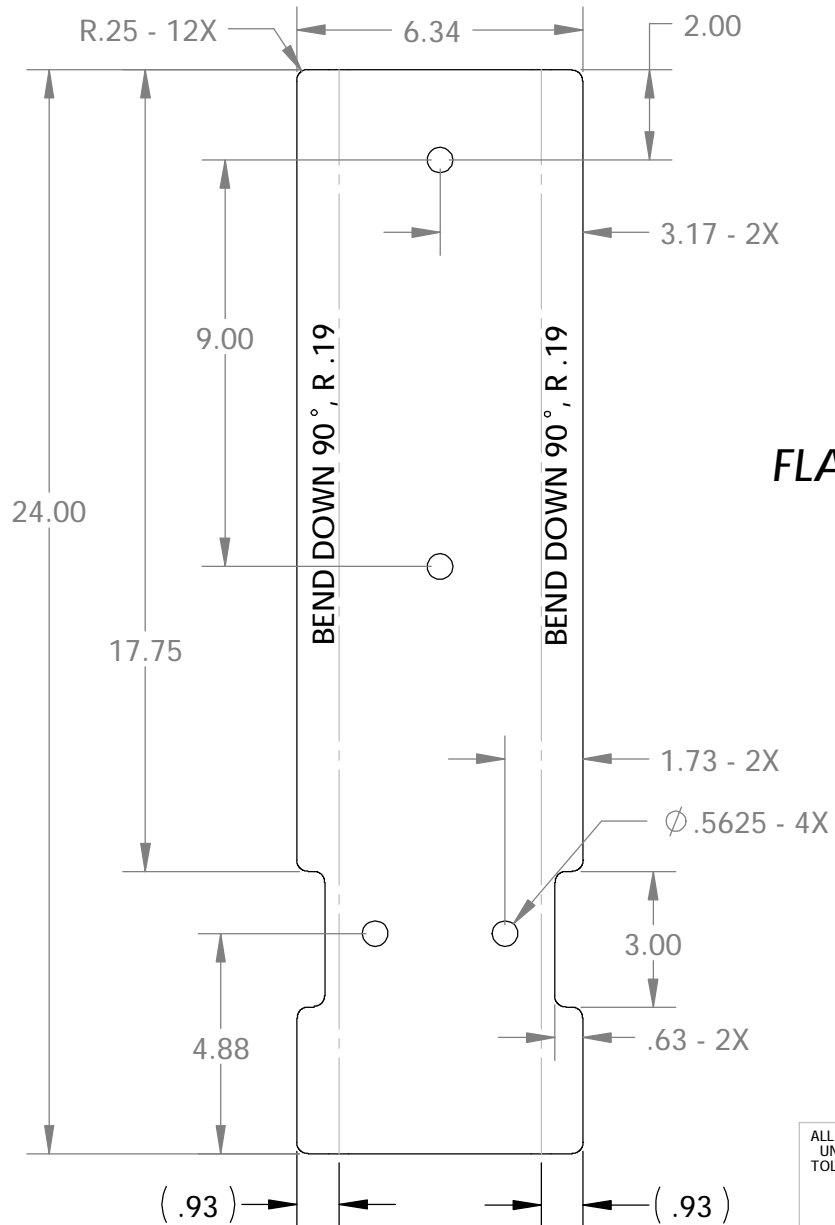
TITLE:  
BUNK CHANNEL

MAT'L:  
12 GA. H.R.P.O. SHEET

FINISH:  
-ZN

DWG. #:  
**100-02468**

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	12974	JDS	03-31-05	DWG CREATED



**FLAT VIEW**

ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE  
( ) INDICATES REFERENCE

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APPROVED BY:  
---  
DRAWN BY:  
**JUSTIN D. SCHMIDT**  
DATE: 03-31-05  
SHEET: 2 OF 2  
SCALE: N/A

**KARAVAN**

TITLE: BUNK CHANNEL

MAT'L: 12 GA. H.R.P.O. SHEET

FINISH: -ZN

DWG. #: 100-02468

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	12974	JDS	03-31-05	DWG CREATED

## First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Bunk Channel**

Part # **100-02468** Rev. **A**

QA Approval: S. Mudra

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
<b>LASER</b>																			
12 GA	.097 .113	Mic	1st pc.															1	/
H.R.P.O.	NA	Visual	1st pc.															2	/
24.00	±.060	Tape	1st pc.															3	/
6.34	±.060	Caliper	1st pc.															4	/
Ø.5625 - 4X	±.010	Caliper	1st pc.															5	/
<b>FORM</b>																			
4.63	±.060	Caliper	1:50															6	/
1.00 - 2X	±.060	Caliper	1:50															7	/
<b>Inspect parts for scratches, dents, gouges, etc.</b>	NA	Visual	Every piece																
<b>No slugs left in lasered holes.</b>	NA	Visual	Every piece																