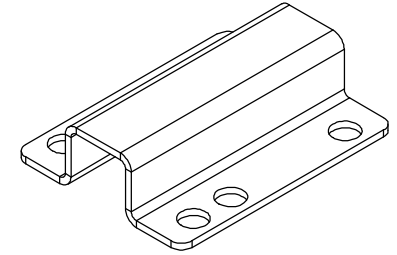
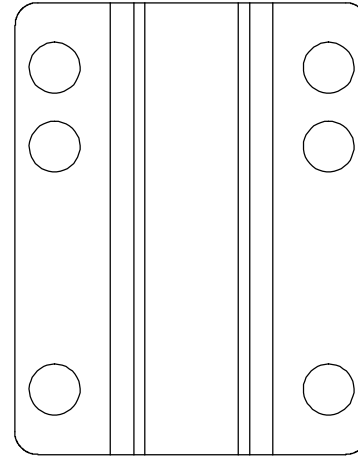
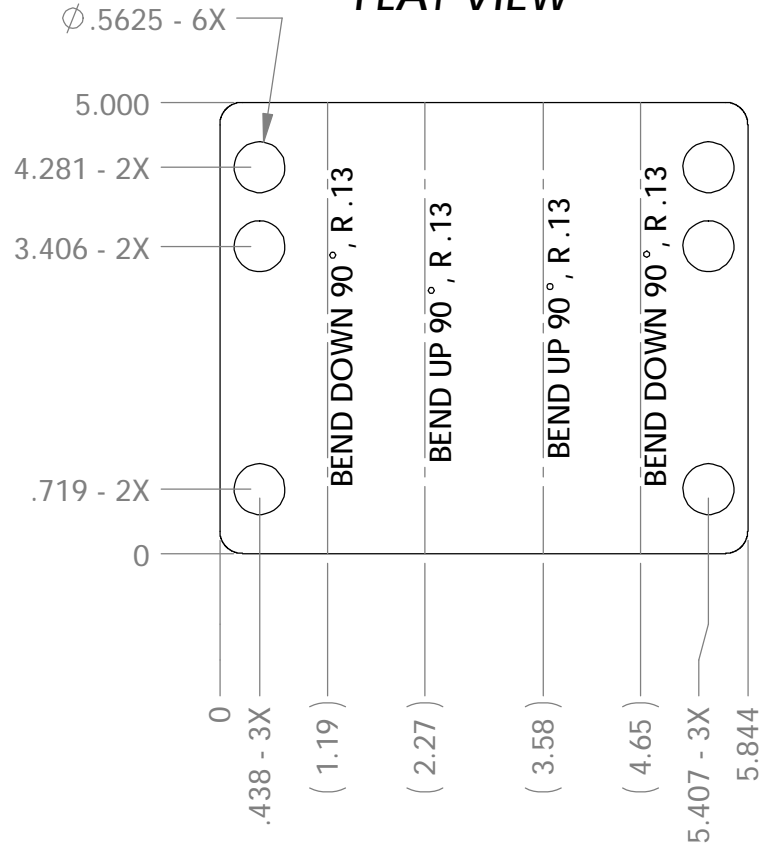
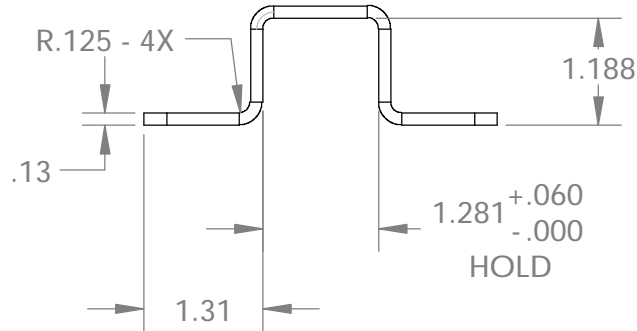


FLAT VIEW



FORMED VIEWS



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ± 0.100
.XX ± 0.060
.XXX ± 0.030
.XXXX ± 0.010

ANGLES:
 $\pm 1^\circ$

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:
JOEL NEHRING

DATE: 08-24-05

SHEET: 1 OF 1

SCALE: N/A

KARAVAN

TITLE: GUIDE ON BRACKET

MAT'L: 10 GA. SHEET

FINISH: -GL

DWG. #: 100-02554

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
B	13430	CR	02-03-06	MADE ALL DIMS. 3 PLACE, ADDED (2) HOLES @ 3.406, 5.844 WAS 6.50, 5.407 WAS 6.07, R.125 - 4X WAS R.25 - 4X, 1.281 WAS 1.531.
A	13278	JRN	09-02-05	DRAWING CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Guide On Bracket**

Part # **100-02554** Rev. **B**

QA Approval: S. Mudra

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
LASER																		
10 GA.	.126 - .142	Mic	1st Piece															1 /
H.R.P.O.	NA	Visual	1st Piece															2 /
5.000	±.030	Caliper	1st Piece															3 /
5.844	±.030	Caliper	1st Piece															4 /
Ø.5625 - 6X	±.010	Caliper	1st Piece															5 /
FORM																		
1.31	±.060	Caliper	1:100															6 /
1.188	±.030	Caliper	1:100															7 /
1.281	+ .060 - .000	Caliper	1:100															
R .125 - 4X	NA	Radius Gage	1st Piece															
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece															
No slugs left in lasered holes.	NA	Visual	Every piece															