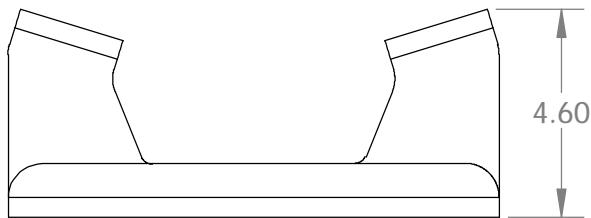
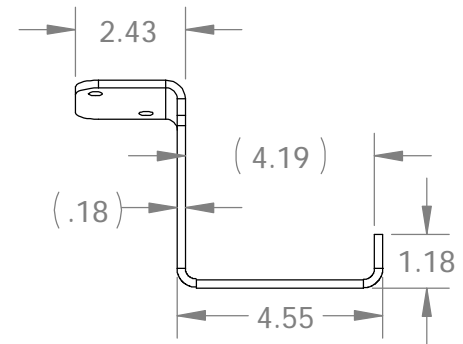


FORM VIEW



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:

JOEL NEHRING

DATE:

01-09-06

SHEET:

1 OF 1

SCALE:

N/A

KARAVAN

TITLE:

BUNK BRACKET

MAT'L:

7GA HRPO SHEET

FINISH:

-BL, -GL

DWG. #:

100-02586-D

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
D	15417	LJW	11-29-11	10.875 OVERALL WIDTH WAS 11.50, 4.60 WAS 4.69, 2.43 WAS 2.69, ADDED .3125 HOLES (4X)
C	14658	JCR	06-18-08	CHANGED HOLE DIMENSION TO .4063

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Bracket**

Part # **100-02586** Rev. **D**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
LASER																		
7 GA.	.171-.187	Mic.	1st/Last Piece															1 /
H.R.P.O.	NA	Visual	1st/Last Piece															2 /
11.561	±.030	Caliper	1st/Last Piece															3 /
10.875	±.030	Caliper	1st/Last Piece															4 /
Ø.3125 - 4X	±.010	Caliper	1st/Last Piece															5 /
Ø.5000 - 4X	±.010	Caliper	1st/Last Piece															6 /
Ø.5625 - 2X	±.010	Caliper	1st/Last Piece															7 /
FORM																		
2.43	± .060	Caliper	1:100															
1.18	± .060	Caliper	1:100															
4.55	± .060	Caliper	1:100															
4.60	± .060	Caliper	1:100															
Inspect parts for scratches, dents,	NA	Visual	Every piece															
No slugs left in lasered holes.	NA	Visual	Every piece															