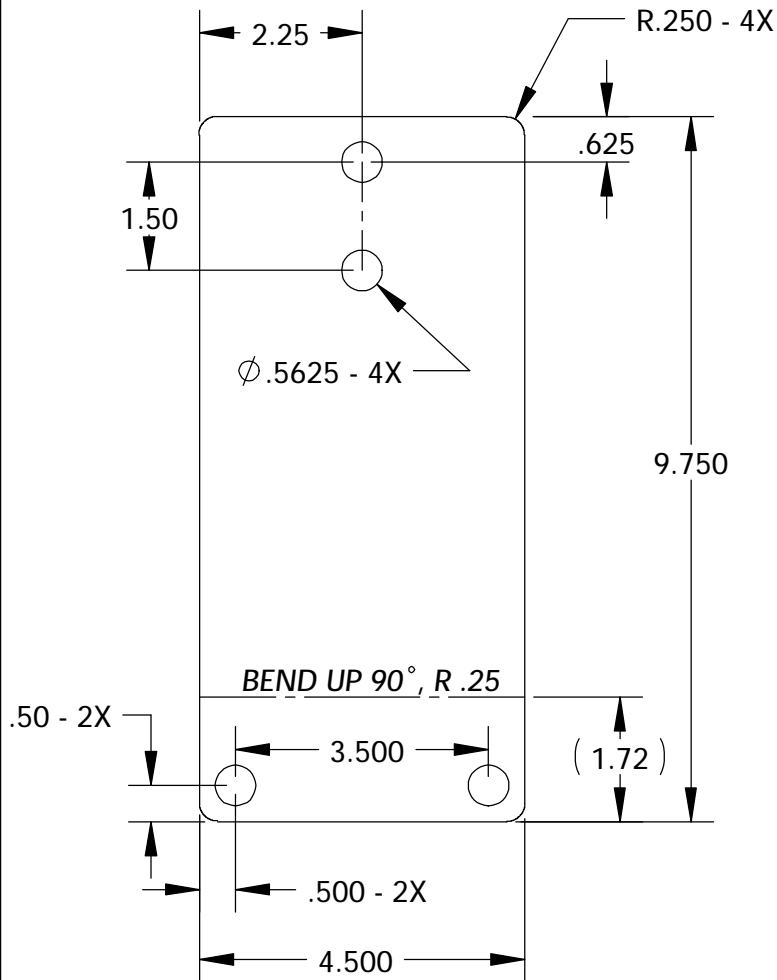
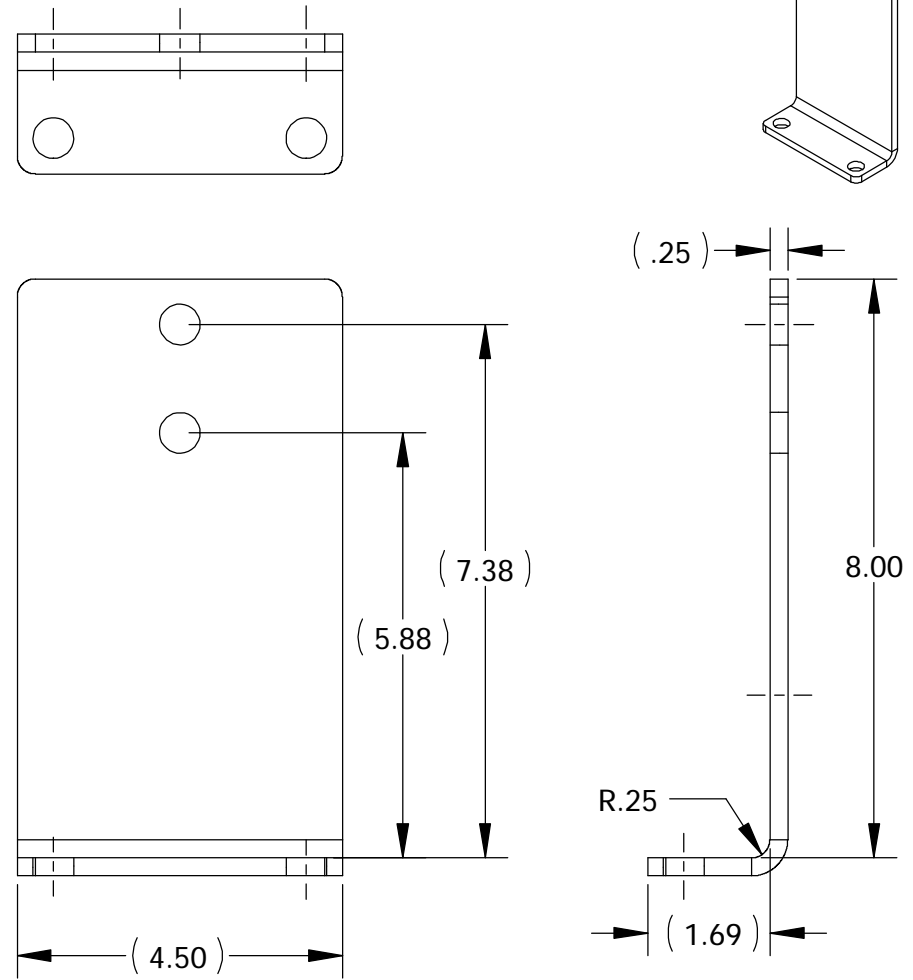


FLAT VIEW



FORMED VIEWS



NOTES:

1.) 60" X 120" SHEET MAKES ? PIECES.

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:
DRAWN BY:
DATE:
SHEET:
SCALE:

KARAVAN

TITLE:
BUNK BRACKET

MAT'L:
.25" SHEET

FINISH:
-GL

DWG. #:
100-02668

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	13462	JRN	03-14-06	DWG CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk bracket**

Part # **100-02668**

Rev. **A**

QA Approval: S. Mudra

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
LASER																		1 /
.25"	.242 - .258	Mic.	1 per bundle															2 /
H.R.P.O.	NA	Visual	"															3 /
9.750	± .030	Caliper	1st pc.															4 /
4.500	± .030	Caliper	1st pc.															5 /
Ø.5625 - 4X	± .010	Caliper	1st pc.															6 /
FORM																		7 /
R .25	N/A	Radius Gage	1st pc.															
8.00	± .060	Caliper	1:100															
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece															
No slugs left in lasered holes.	NA	Visual	Every piece															