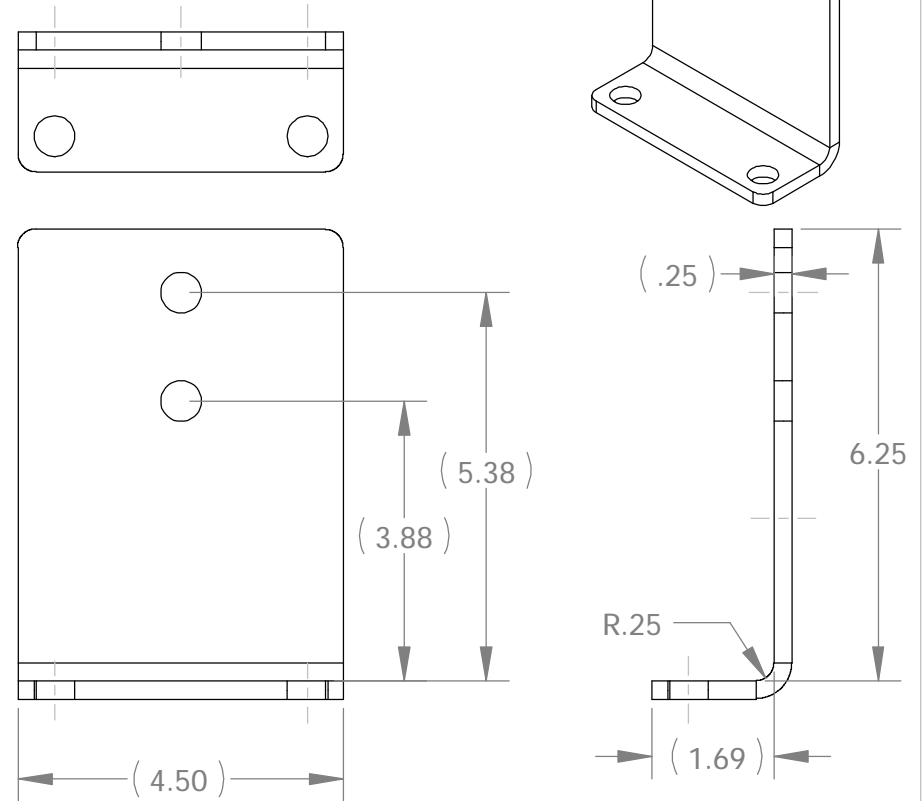


FORMED VIEWS



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:

KEVIN BLANK

DATE:

03-23-06

SHEET:

1 OF 1

SCALE:

N/A

KARAVAN

TITLE:

BUNK BRACKET

MAT'L:

.25" SHEET

FINISH:

-GL

DWG. #:

100-02678-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	13455	KDB	03-23-06	DWG CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Bracket**

Part # **100-02678**

Rev. **A**

QA Approval: K. Boomsma

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			
.25"	.242 - .258	Mic.	1 per bundle															1	/
8.000	± .030	Caliper	1st pc.															2	/
4.500	± .030	Caliper	1st pc.															3	/
Ø.5625 - 4X	± .010	Caliper	1st pc.															4	/
FORM																			
6.25	± .060	Caliper	1:50															5	/
R.25	NA	Radius Gauge	1st pc.															6	/
90°	± 1°	Protractor	1:50															7	/
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																