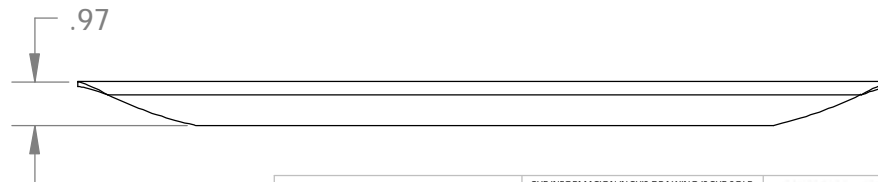
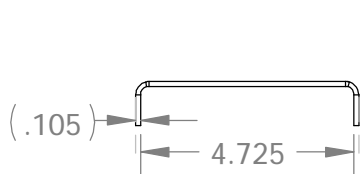


FORMED VIEWS



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
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APPROVED BY:

DRAWN BY:

PATRIC SCHMIT

DATE:

07-24-06

SHEET:

1 OF 2

SCALE:

N/A

KARAVAN

TITLE:

BUNK CHANNEL

MAT'L:

12 GA. H.R.P.O. SHEET

FINISH:

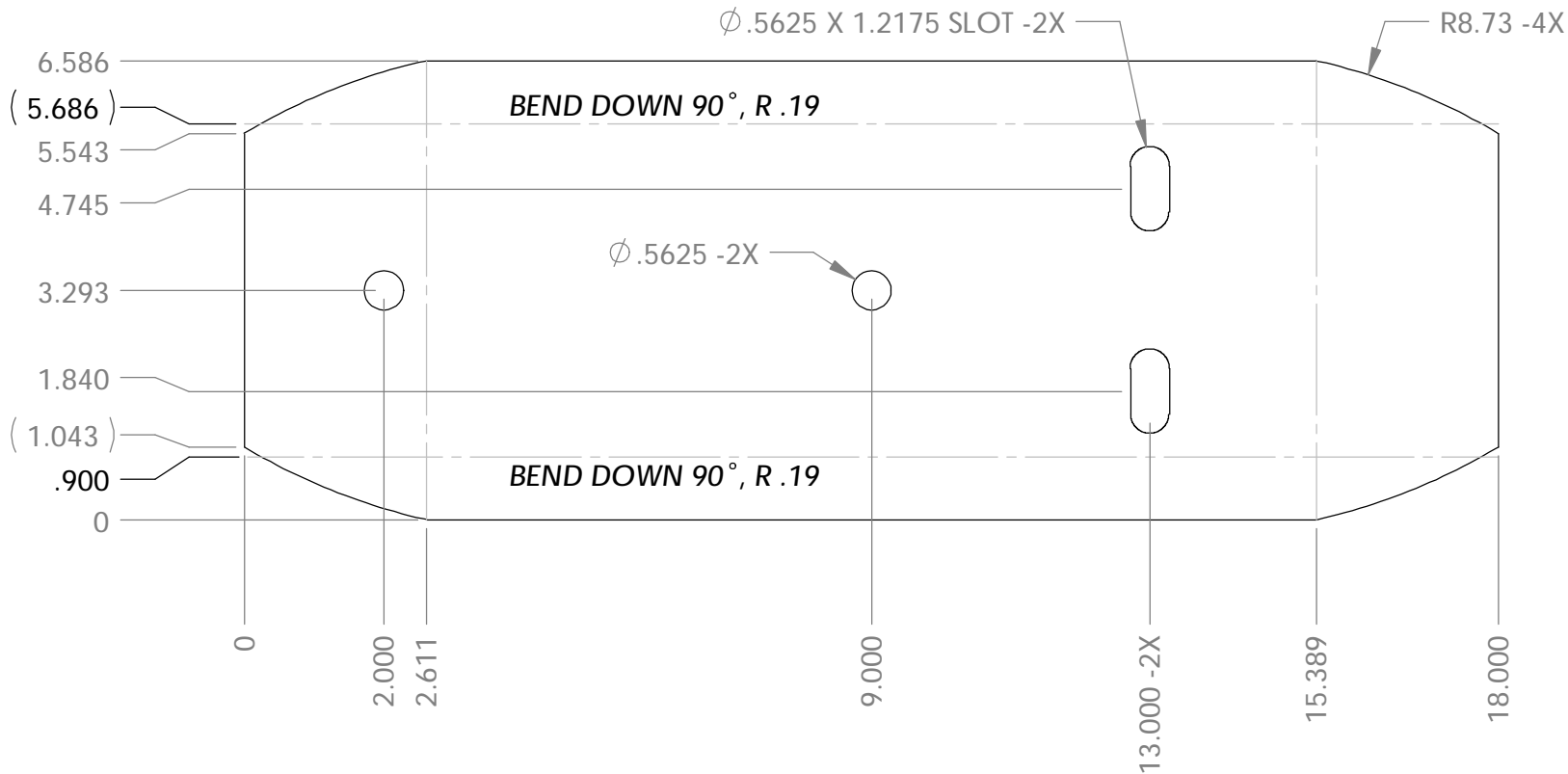
-ZN

DWG. #:

100-02776

C	15350	PCS	08-15-11	UPDATED SLOT SIZE: 1.2175 WAS .9063
B	13582	JRN	08-09-06	1.043 WAS .795, 5.543 WAS 5.791, 2.611 WAS 2.750, 15.389 WAS 15.250
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

FLAT VIEW



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X ± 0.100
.XX ± 0.060
.XXX ± 0.030
.XXXX ± 0.010

ANGLES:
 $\pm 1^\circ$

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:

PATRIC SCHMIT

DATE:

07-24-06

SHEET:

2 OF 2

SCALE:

N/A

KARAVAN

TITLE:

BUNK CHANNEL

MAT'L:

12 GA. H.R.P.O. SHEET

FINISH:

-ZN

DWG. #:

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C	15350	PCS	08-15-11	UPDATED SLOT SIZE: 1.2175 WAS .9063
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DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Channel**

Part# 100-02776

Rev. C

QA Approval: K. Boomsma

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
LASER																		1 /
12 GA	.096 - .112	Mic	1st/Last Piece															2 /
H.R.P.O.	NA	Visual	1st/Last Piece															3 /
6.586	± .030	Caliper	1st/Last Piece															4 /
18.000	± .030	Tape	1st/Last Piece															5 /
Ø.5625 - 2X	± .010	Caliper	1st/Last Piece															6 /
Ø.5625 X 1.2175 - 2X	± .010	Caliper	1st/Last Piece															7 /
FORM																		
4.725	± .030	Caliper	1:50															
.97	± .060	Caliper	1:50															
90° - 2 X	±1°	Protractor	1:50															
Inspect parts for scratches, dents, gouges etc.	NA	Visual	Every piece															
No slugs left in lasered holes	NA	Visual	Every piece															