



NOTES:
 1.) MATERIAL LENGTH 10FT (YIELDS 24 PCS)
 2.) DIE # A - 84

ALL DIMENSIONS ARE IN INCHES
 UNLESS OTHERWISE STATED
 TOLERANCES EXCEPT AS NOTED
 DECIMALS:
 .X ±0.100
 .XX ±0.060
 .XXX ±0.030
 .XXXX ±0.010
 ANGLES:
 ±1°
 ALL FORMED ANGLES
 EQUAL 90° UNLESS
 NOTED OTHERWISE
 () INDICATES REFERENCE

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 REPRODUCTION IN PART OR WHOLE WITHOUT
 THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
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 APPROVED BY: ---
 DRAWN BY: DON CASTLE
 DATE: 01-29-08
 SHEET: 1 OF 1
 SCALE: N/A

KARAVAN
 TITLE: BACKING PLATE
 MAT'L: .25" X 1.50" H.R.P.O. FLAT
 FINISH: @ WELDMENT OR -ZN
 DWG. #: 100-03119-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	14462	DLC	01-29-08	DRAWING CREATED

First Piece - In Process Inspection Sheet

Description: **Backing Plate**

Part # 100-03119

Rev. A

QA Approval: K. Boomsma

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last Piece	A/R	Inspected By/Date:	
LASER																		1	/
.25"	.242 - .258	Mic	1st/Last Piece															2	/
H.R.P.O.	NA	Visual	1st/Last Piece															3	/
Ø.5625 - 2X	±.010	Caliper	1st/Last Piece															4	/
.750 - 2X	±.030	Caliper	1st/Last Piece															5	/
.869	±.030	Caliper	1st/Last Piece															6	/
2.688	±.030	Caliper	1st/Last Piece															7	/
R1.50 - 2X	NA	Radius Gauge	1st/Last Piece																