



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED

DECIMALS:

.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:

DOM CASTLE

DATE:

6/3/2014

SHEET:

1 OF 1

SCALE:

N/A

KARAVAN

TITLE:

GUIDE ON SUPPORT BRACKET

MAT'L:

.25" HRPO SHEET

FINISH:

-BT, -GL

DWG. #:

100-05713-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15741	DLC	06-03-14	DRAWING CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Guide On Support Bracket**

Part # **100-05713**

Rev. **A**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			1 /
.25"	.242 - .258	Mic.	1st Piece																2 /
H.R.P.O.	NA	Visual	1st Piece																3 /
4.00	± .060	Caliper	1st Piece																4 /
6.63	± .060	Caliper	1st Piece																5 /
Ø.4063 - 10X	± .010	Caliper	1st Piece																6 /
.75 - 5X	± .060	Caliper	1st Piece																7 /
3.25 - 5X	± .060	Caliper	1st Piece																
.50 - 2X	± .060	Caliper	1st Piece																
1.50 - 2X	± .060	Caliper	1st Piece																
2.50 - 2X	± .060	Caliper	1st Piece																
3.50 - 2X	± .060	Caliper	1st Piece																
4.50 - 2X	± .060	Caliper	1st Piece																
R.250 - 4X	NA	Radius Gauge	1st Piece																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																