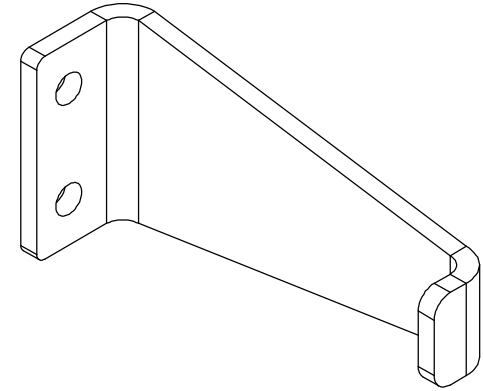
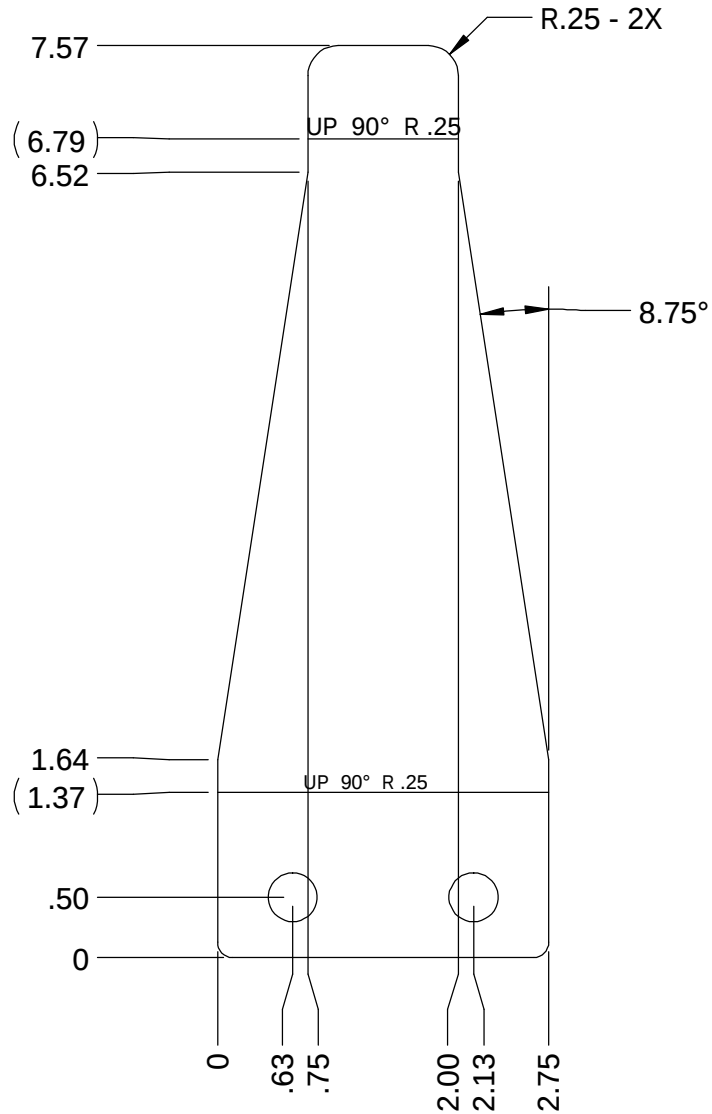
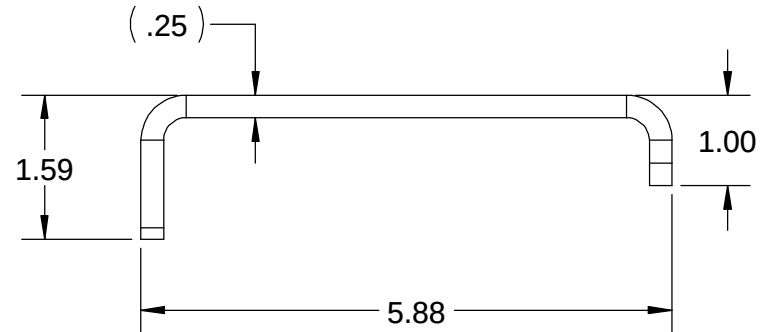


FLAT



FORM



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:
TODD VAN HERWAARDEN
DATE:
09-20-16
SHEET:
1 OF 1
SCALE:
N/A

KARAVAN
TITLE:
RAIL PIVOT STOP BRACKET,
LH/RH
MAT'L:
.25" HRPO SHEET
FINISH:
@WELDMENT
DWG. #:
100-06563-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15940	TVH	09-20-16	DRAWING CREATED

First Piece - In Process Inspection Sheet

Description: **Rail Pivot Stop Bracket, LH/RH**

Part # **100-06563**

Rev. **A**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last Piece	A/R	Inspected By/Date:
LASER																		1 /
.25"	.242 - .258	Mic	1st/Last Piece															2 /
H.R.P.O.	NA	Visual	1st/Last Piece															3 /
7.57	±.060	Caliper	1st/Last Piece															4 /
2.75	±.060	Caliper	1st/Last Piece															5 /
Ø.4063 - 2X	±.010	Caliper	1st/Last Piece															6 /
FORM																		7 /
1.59	±.060	Caliper	1:50															
5.88	±.060	Caliper	1:50															
1.00	±.060	Caliper	1:50															
Inspect parts for scratches, dents gouges, etc.	NA	Visual	Every piece															
No slugs left in lasered holes.	NA	Visual	Every piece															