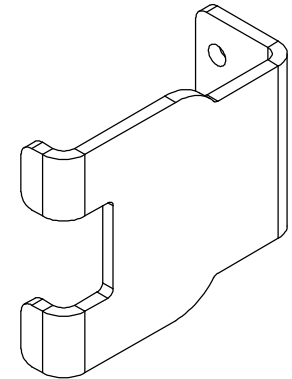
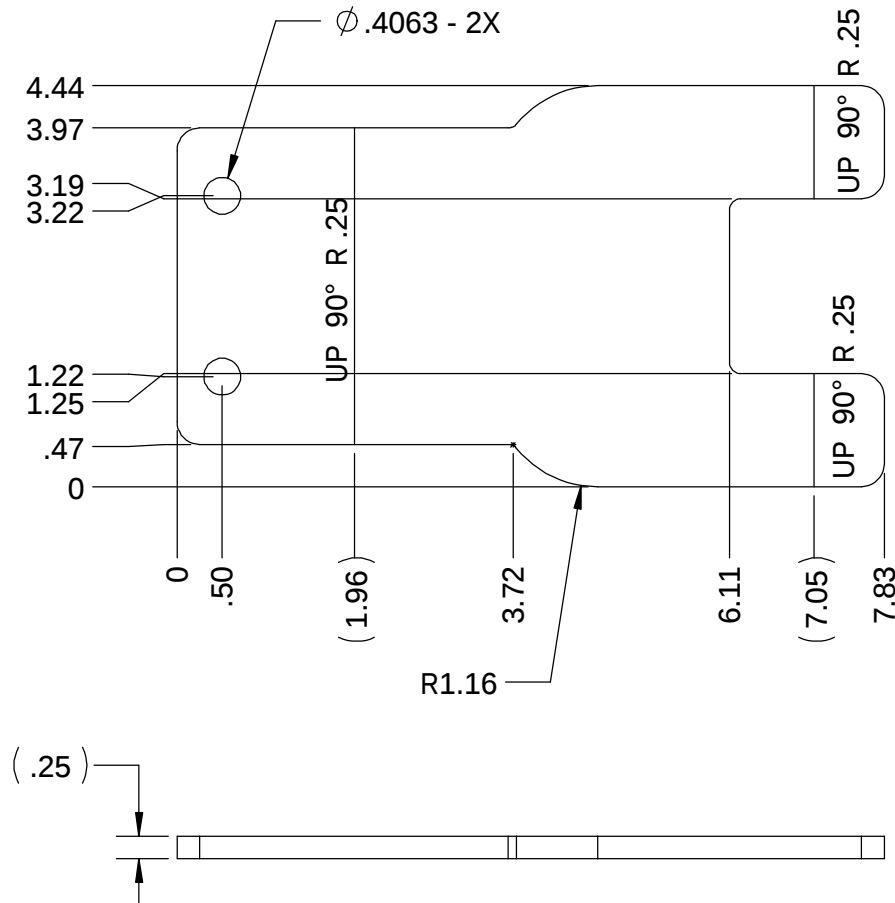
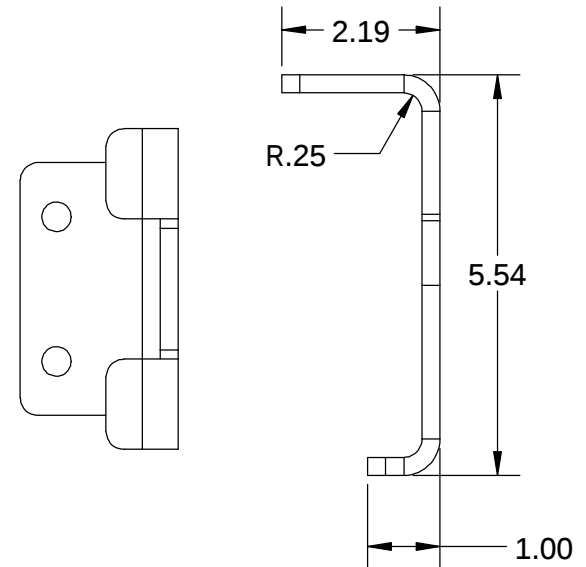


FLAT



FORM



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:

.X	±0.100
.XX	±0.060
.XXX	±0.030
.XXXX	±0.010

ANGLES:

±1°

ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:

TODD VAN HERWAARDEN

DATE:

09-20-16

SHEET:

1 OF 1

SCALE:

N/A

KARAVAN

TITLE: RAMP PIVOT BRACKET,
LH/RH

MAT'L: .25" HRPO SHEET

FINISH: -GG

DWG. #: **100-06565-A**

A	15920	TVH	09-20-16	DRAWING CREATED
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

First Piece - In Process Inspection Sheet

Description: **Ramp Bracket**

Part # **100-06565**

Rev. **A**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last Piece	A/R	Inspected By/Date:
LASER																		1 /
.25"	.242 - .258	Mic	1st/Last Piece															2 /
H.R.P.O.	NA	Visual	1st/Last Piece															3 /
4.44	±.060	Caliper	1st/Last Piece															4 /
7.83	±.060	Caliper	1st/Last Piece															5 /
Ø.4063 - 2X	±.010	Caliper	1st/Last Piece															6 /
FORM																		7 /
2.19	±.060	Caliper	1:50															
R.25	NA	Radius Gauge	1st/Last Piece															
5.54	±.060	Caliper	1:50															
1.00	±.060	Caliper	1:50															
Inspect parts for scratches, dents gouges, etc.	NA	Visual	Every piece															
No slugs left in lasered holes.	NA	Visual	Every piece															