



ALL DIMENSIONS ARE IN INCHES  
UNLESS OTHERWISE STATED  
TOLERANCES EXCEPT AS NOTED  
DECIMALS:  
.X ±0.100  
.XX ±0.060  
.XXX ±0.030  
.XXXX ±0.010  
ANGLES:  
±1°  
ALL FORMED ANGLES  
EQUAL 90° UNLESS  
NOTED OTHERWISE  
( ) INDICATES REFERENCE

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APPROVED BY:  
---  
DRAWN BY:  
**TODD VAN HERWAARDEN**  
DATE:  
09-20-16  
SHEET:  
1 OF 1  
SCALE:  
N/A

**KARAVAN**  
TITLE:  
RAIL MOUNTING BRACKET SIDE  
MAT'L:  
7GA HRPO SHEET  
FINISH:  
-GG  
DWG. #:  
**100-06567-A**

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A/1	15940	MCS	01-16-17	CHANGED TOLERANCE FROM 2.688+.03 TO 2.688+.045
A	15940	TVH	09-20-16	DRAWING CREATED

## First Piece - In Process Inspection Sheet

Description: **Rail Mounting Bracket, Side**

Part # 100-06567

Rev. A/1

QA Approval: K. Hopf

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	Last Piece	A/R	Inspected By/Date:	
<b>LASER</b>																		1	/
7 GA	.171 - .187	Mic	1st/Last Piece															2	/
H.R.P.O.	NA	Visual	1st/Last Piece															3	/
2.50	±.060	Caliper	1st/Last Piece															4	/
7.46	±.060	Caliper	1st/Last Piece															5	/
Ø.4063 - 5X	±.010	Caliper	1st/Last Piece															6	/
Ø.5156 - 2X	±.010	Caliper	1st/Last Piece																
<b>FORM</b>																		7	/
2.563	±.030	Caliper	1:50																
R.25	NA	Radius Gauge	1st/Last Piece																
2.688	+ .045 - .000	Caliper	1:50																
<b>Inspect parts for scratches, dents gouges, etc.</b>	NA	Visual	Every piece																
<b>No slugs left in lasered holes.</b>	NA	Visual	Every piece																