

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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APPROVED BY:

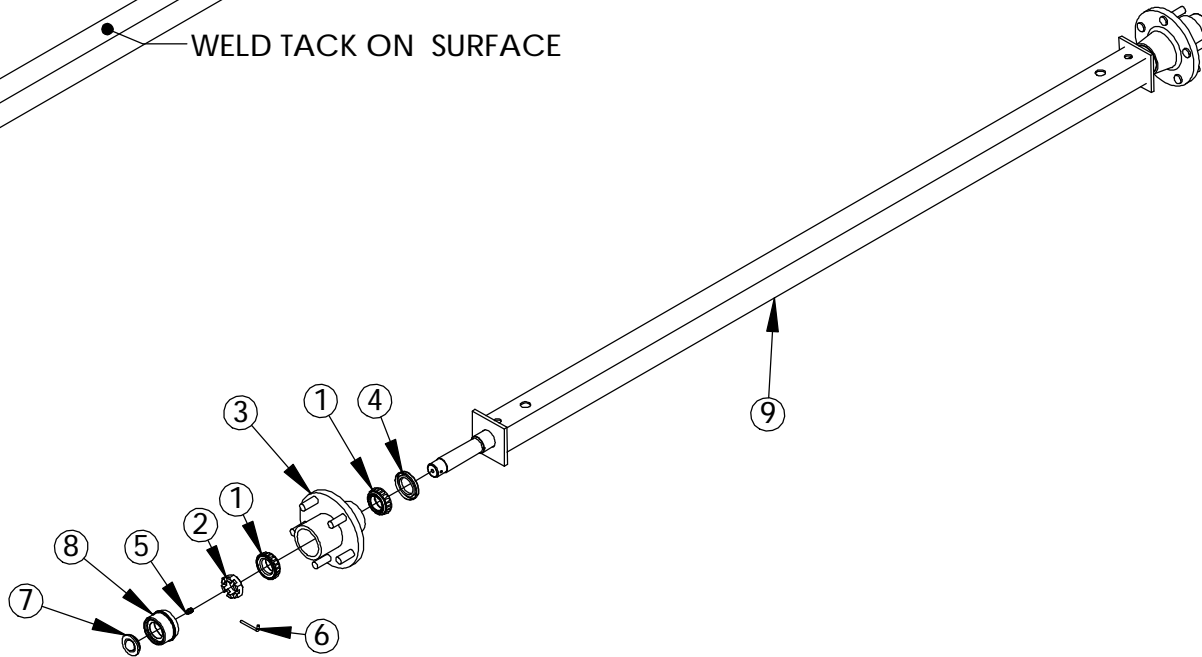
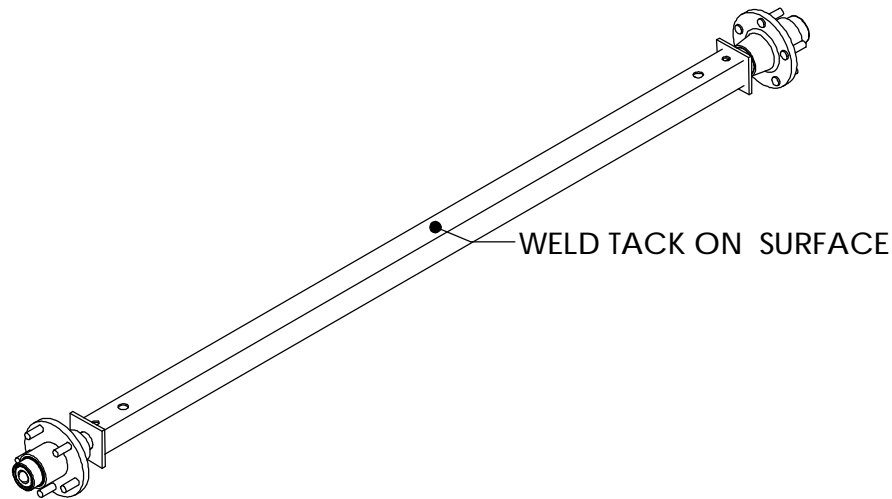
DRAWN BY:
Mike Stansbery
DATE:
03-31-2015
SHEET:
1 OF 2
SCALE:
N/A

KARAVAN

TITLE:
AXLE ASSEMBLY
MAT'L:
SEE B.O.M.
FINISH:
-ZN
DWG. #:
310-03631-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15792	MCS	03-31-15	DRAWING CREATED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	202-00002	BEARING CONE	4
2	210-00062	1.00"-14 SLOTTED JAM NUT	2
3	213-00006	5-BOLT HUB	2
4	217-00002	SEAL	2
5	229-00111	GREASE FITTING	2
6	229-00114	SAFETY PIN	2
7	229-00115	DUST CAP	2
8	229-00233	DUST CAP	2
9	300-03294	AXLE WELDMENT	1



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SHEET:
2 OF 2

SCALE:
N/A

KARAVAN

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-ZN

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A	15792	MCS	03-31-15	DRAWING CREATED

First Piece - In Process Inspection Sheet

Description: **Axle Assy.**

Run quantity _____

Part # 310-03631

Rev. A

QA Approval: K. Hopf

P.O. / W.O. # _____

Characteristic	Tol.	Method	Freq.	1st piece	A/R	2nd	A/R	3rd	A/R	4th	A/R	5th	A/R	6th	A/R	Last piece	A/R	Inspected By/Date:
DIMENSIONS																		1 /
54.00	±.094	Tape	First/last piece															2 /
HUB																		3 /
Hub Adjusted Properly	Y/N	Visual	First/last piece															4 /
Cotter Pin in Castle Nut	Y/N	Visual	First/last piece															5 /
Dust Cap Installed Flush	Y/N	Visual	First/last piece															6 /
Grease Gun Set at 60 psi	Y/N	Visual	First/last piece															7 /
Grease Visible in Front Bearing	Y/N	Visual	First/last piece															